



# **USER MANUAL**

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**ELECTRONIC INCLINOMETER**

**NEI-3000**

# NOTICE TO USERS

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## **iii. Warning**

Any attempt to install or execute software not supplied by NSR on this device will result in the warranty being void. Any attempt to modify the software on this device in a way not specified by NSR will result in the warranty being void.

## **iv. Notice**

Please read this manual carefully to ensure proper use before installation and operation of the NEI-3000 Electronic Inclinometer.




## MODIFY RECORD

No.	Modify by	Date	Paragraph	Version	Reason
1	Q/A	2023/08/01		01	First edition
2	Q/A	2024/02/23	All	02	General modification
3	Q/A	2024/12/05	All	03	General modification
4	Q/A	2025/07/11	7, Appendix 1	04	Some modification
5	Q/A	2026/02/10	All	05	General modification




## VERSION COMPARISON TABLE

Manual Version	Program Version	Remarks
20250711_04	1.0.6	
20260210_05	1.0.14	

## SAFETY INSTRUCTIONS FOR THE OPERATOR

	<p><b>Warning</b> Keep away from heat sources or direct sunshine. <b>After turning off the device, wait 5 seconds before restarting it to avoid malfunctioning due to an instantaneous power surge.</b> For the safety of the ship, it is prohibited to interrupt or arbitrarily cut off the power supply to the electronic inclinometer during navigation.</p>
	<p><b>Prohibition</b> Don't open the equipment. Only authorized and qualified personnel should work inside the equipment. Don't disassemble or try to modify the equipment.</p>
	<p><b>Dangerous</b> Turn off the power immediately when smoke or fire is emitted.</p>

## SAFETY INSTRUCTIONS FOR THE INSTALLER

	<p><b>Warning</b> Connect the earthing cord to the ship's body. Observe the compass safe distance to prevent deviation of an onboard magnetic compass.</p>
	<p><b>Prohibited</b> Don't open the equipment unless you have fully understood the structure and circuits of the equipment. Only authorized and qualified personnel should work inside the equipment. Don't disassemble or try to modify the equipment.</p>
	<p><b>Dangerous</b> Turn off the power at the power distribution board before installation.</p>

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# 1. OVERVIEW

## 1.1 Outline

NEI-3000 electronic inclinometer is designed for vessel navigation, which provides heel and pitch measuring functions. It can provide information about roll period, roll amplitude and the heel angle to support the decision-making process on board to avoid dangers, and can also assist in maritime accident investigations.

NEI-3000 adopts high-resolution color LCD, knob + touch screen operation and Android O/S.

NEI-3000 conforms to the standards of IMO MSC.363 (92), IEC 61162-1, IEC 61162-2, IEC 62923-1, IEC 62923-2, IEC 62288 and ISO 19697.

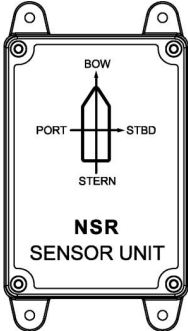
## 1.2 Product Features

The main features of NEI-3000 are:

- High accuracy and stability.
- Large color LCD, touch screen operation.
- Measures and displays heel angle, roll period, roll amplitude and pitch angle, etc.
- Additional log of heel angle for the latest 3 minutes and roll amplitude for the latest 30 minutes.
- Heel Angle alarm function.
- Android O/S for easy operation.
- Ports for BAM system & INS connection.
- DC 24V main/backup input.

## 1.3 System Configuration

NEI-3000 consists of a display unit and a sensor unit.

No.	Unit Description	
1	Sensor Unit (NEI-3000S)	

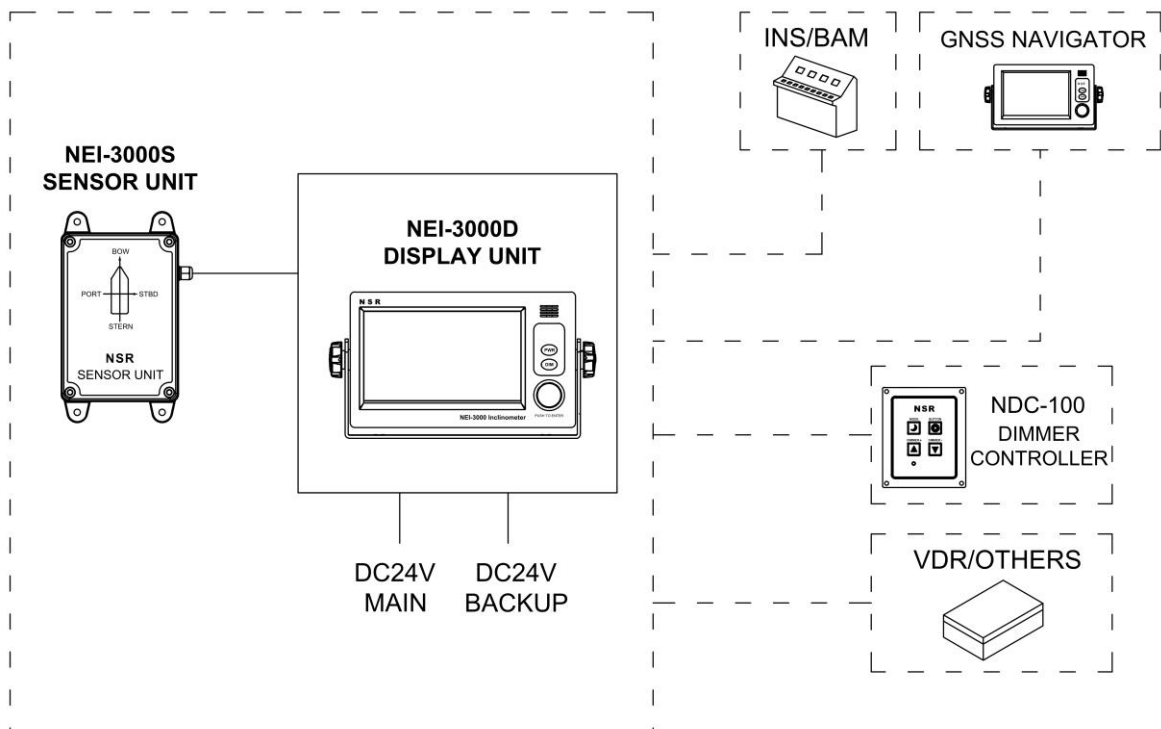
No.	Unit Description	
2	Display Unit (NEI-3000D)	

## 1.4 Equipment List

NEI-3000 Equipment List:

No.	Item	Type	Q'ty	Part No.	Remarks
<b>1</b>	<b>Standard</b>				
1.1	Display Unit	NEI-3000D	1	N993230	
1.2	Sensor Unit	NEI-3000S	1		
1.3	Accessories		1		
<b>2</b>	<b>Optional</b>				
2.1	Dimmer Controller	NDC-100	1	N503233	

The figure below is for the system diagram.



## 2. EQUIPMENT DESCRIPTION

### 2.1 Main Panel



### 2.2 Function Keys

NEI-3000 can be operated by key & knob on the panel or touch-screen operation.

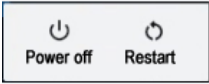
Panel Key	Description
	Brightness key to control LCD brightness.
	Power ON/OFF, Restart. To force the power off, press and hold this key for 8 seconds.
Touch-screen Key	Description
	Click to display the NAV data window with GNSS information. Please refer to Section 2.5.
	Click to jump to the alert list directly while an active alert (audible and visual) appears.  indicates the current number of alerts, currently 1 alert. Please refer to Section 2.5.
	Click to enter the main menu.
	Click to reset the current Roll Peak Hold to zero.

## 2.3 Power ON/OFF

- **Power On**

Press **PWR** key shortly to power on the display unit and sensor unit, the main screen appears.

- **Power Off / Restart**

Press and hold **PWR** key until  appears, and choose **[Power off]** to power off the equipment.

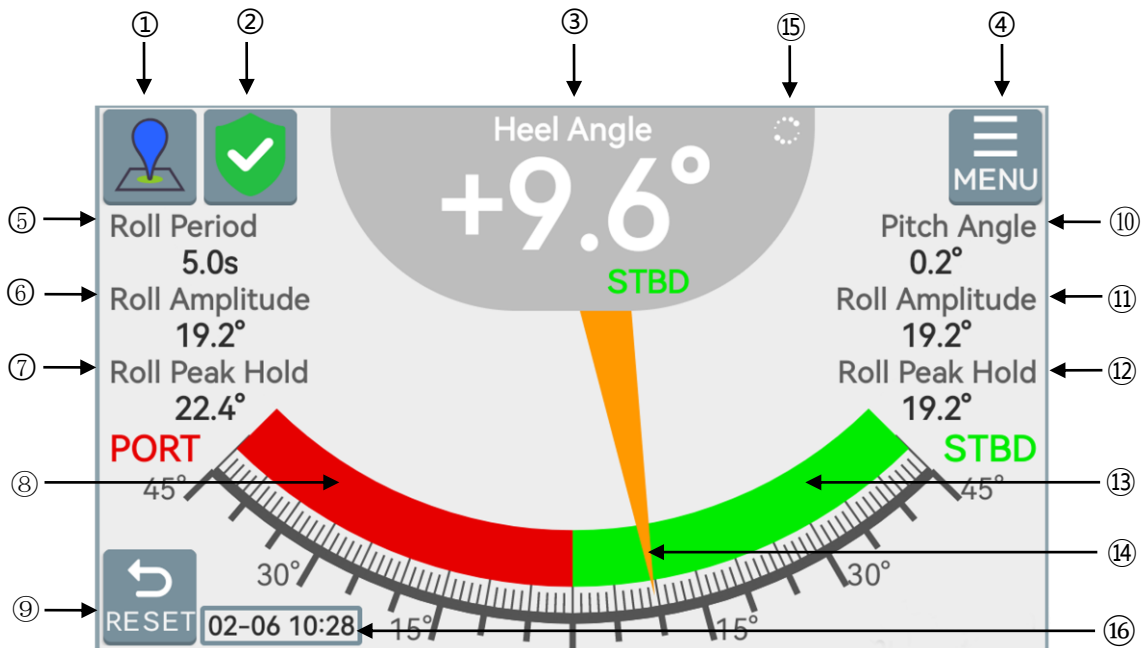
If the system has no response due to mis-operation, etc., choose **[Restart]** to restart the equipment.

## 2.4 Brightness Adjustment











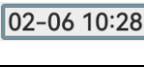

There are two ways to adjust the brightness of the screen.

- ① Press **DIM** key on the panel to adjust the brightness, or
- ② Adjust the brightness in **[MENU]-[System]-[LCD Display]-[Brightness]**. Please refer to **Section 5.1.3**.

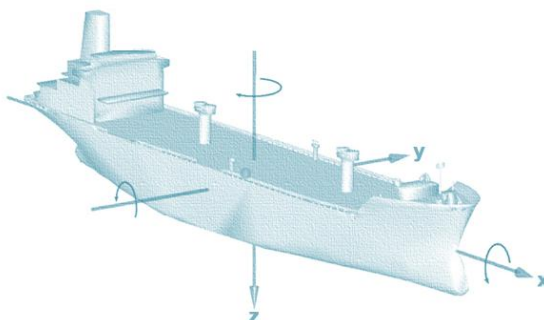
## 2.5 Main Screen



Description:

No.	Button	Function
1	 	GNSS, refer to Section 2.2.  : GNSS valid;  : GNSS invalid.
2	 	Alert, refer to Section 2.2.  : Indicates that the system is normal.
3	Heel Angle (Numeric Display)	Rolling is the motion around the longitudinal axis of the ship. Heel Angle is the momentary angle of roll referenced to a levelled ship to port or starboard side (the X-axis is horizontal); Here, Heel Angle is indicated at the center of the screen by the numeric display. The digital indication range is from 90 degrees port (Negative) to 90 degrees starboard (Positive).
4		Menu, refer to Section 2.2.
5	Roll Period	Roll Period is the time between two successive maximum values of Heel Angle on the same side of the ship, range: 4~40s. When the Roll Period is less than 4 s, the display presents the value as "-" and when the period is greater than 40 s, as "++".
6/11	Roll Amplitude	Roll Amplitude is the maximum value of Heel Angle to port or starboard side.
7/12	Roll Peak Hold	The maximum value of Roll Amplitude before reset.
8	PORT	Port side in red.
9		Reset, refer to Section 2.2.
10	Pitch Angle	Pitching is the motion around the transverse axis of the ship. Pitch Angle is the momentary angle of pitch referenced to a levelled ship to bow or stern side (the Y-axis is horizontal). The digital indication range is from 90 degrees stern (Negative) to 90 degrees bow (Positive).
13	STBD	Starboard side in green.
14	Heel Angle (Analog Display)	Here, Heel Angle is indicated on the screen by the pointer (analog display). For example, 9.6 degrees starboard. <b>Note:</b> When the electronic inclinometer is mounted on the front or rear wall of the bridge, the actual movement direction of the pointer (analog display) should be in line with the ship's rolling track.
15		Time-varying symbol.
16		Reset time. It appears after clicking  , and disappears after restarting.

**Note:** When the sensor fails, or the connection fails, all values are presented as "--" on the main display.

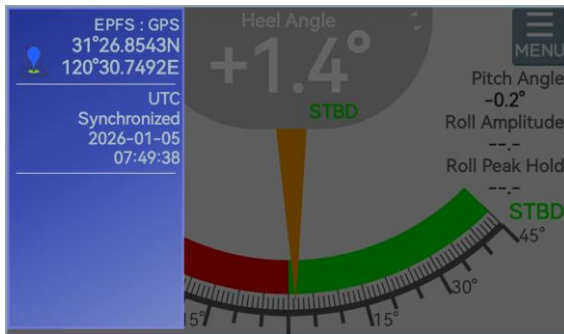


## 2.6 NAV Data Window

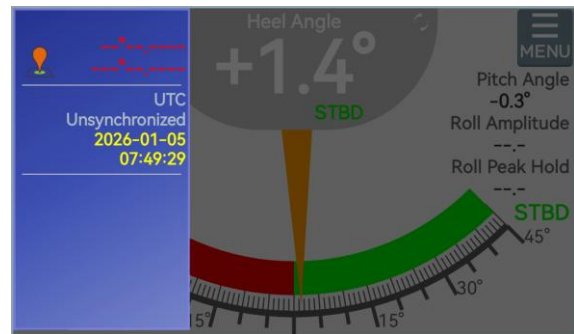


Click to display the NAV data window with GNSS information. For example:

◆ GNSS, Position valid, Time synchronized:



◆ GNSS, Position lost, Time unsynchronized:

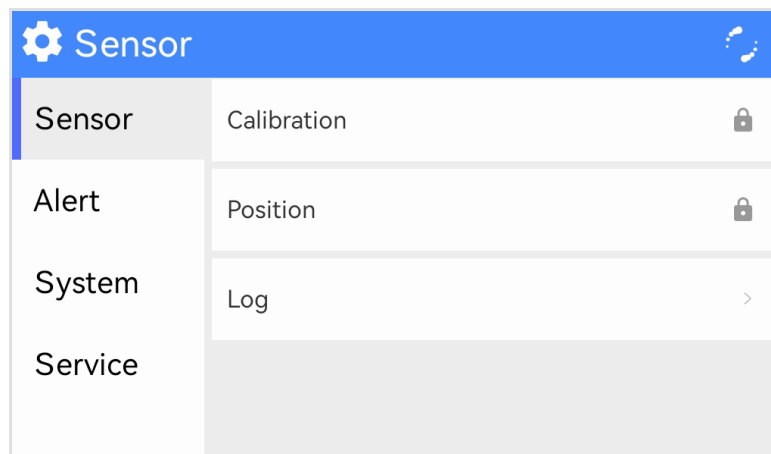


**Note:** If the input position and time are valid, they are displayed in white. If they are invalid or doubtful, they are displayed in red or yellow.

## 2.7 Basic Menu Operation



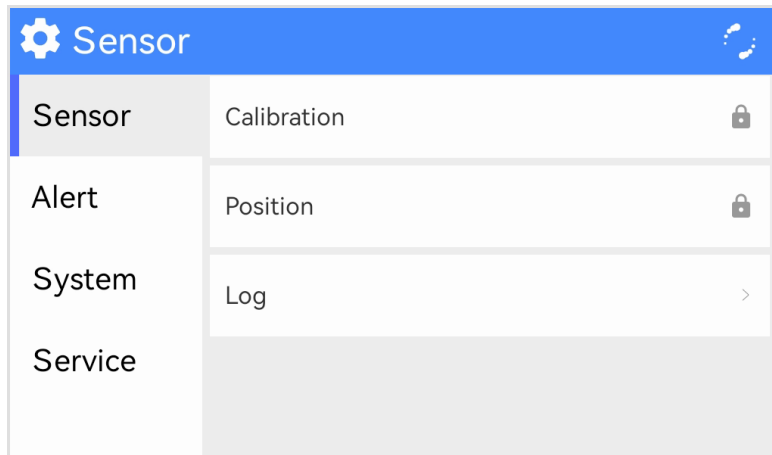
Click to open the menu screen, which includes [Sensor], [Alert], [System] and [Service] items..



Menu Operation		Description
Screen	Swipe left or right	Exit or return to the upper menu.
	Dropdown	Set the Alert List to the top.
Title Column		Click to exit the menu.
		Click to return to the upper menu.

### 3. SENSOR SETTING

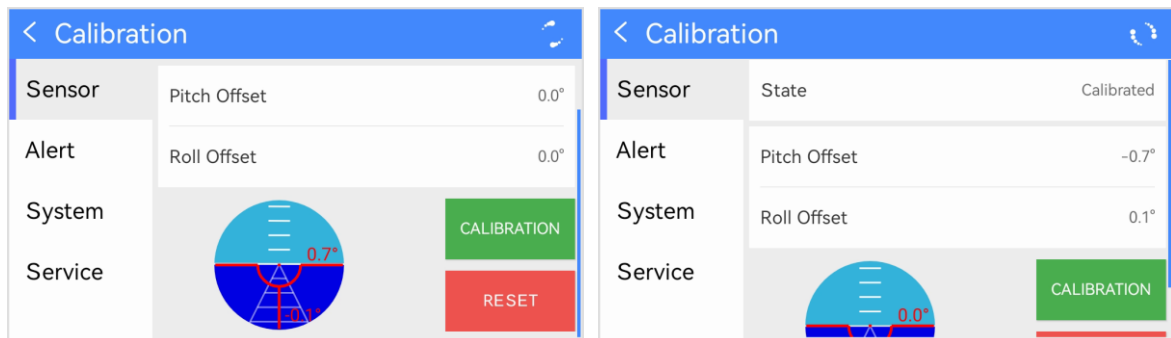
[Sensor] screen includes [Calibration], [Position] and [Log] items..



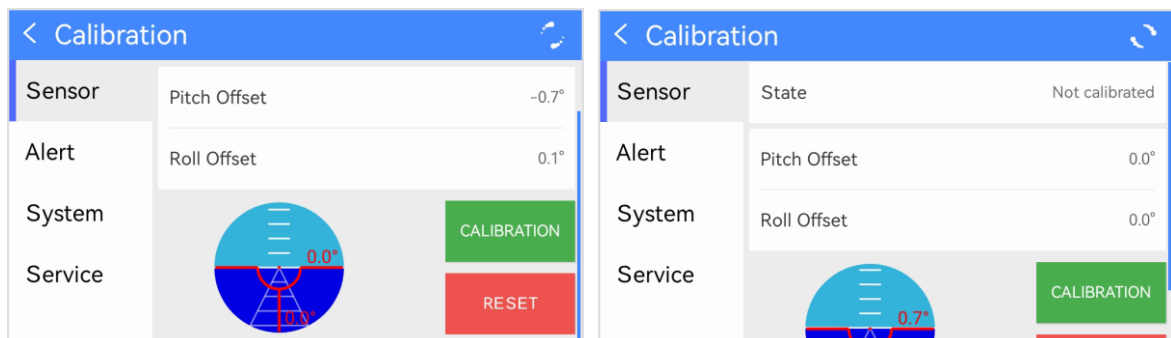
#### 3.1 Calibration

This function is used to set the calibration offset when installing the sensor unit of NEI-3000. The screen is locked by default (🔒) and an access password is required to unlock. It will relock after exiting  
**Note:** When you exit, the password becomes invalid. Please re-enter it.

**CALIBRATION:** Set the current attitude to be 0 (zero), and status = calibrated.



**RESET:** Clear the calibration settings, status= Not calibrated.



## 3.2 Position

This function is used to set the parameters when installing the sensor unit of NEI-3000. The screen is locked by default (🔒) and an access password is required to unlock. It will relock after exiting.

**Note:** When you exit, the password becomes invalid. Please re-enter it.



Click [MENU] – [Sensor] – [Position] – enter password, the [Position] screen appears. It includes items such as [Installed], [ID], [Display Direction], [Ship Length], [Ship Width], [X-coordinate], [Y-coordinate], and [Z-coordinate].

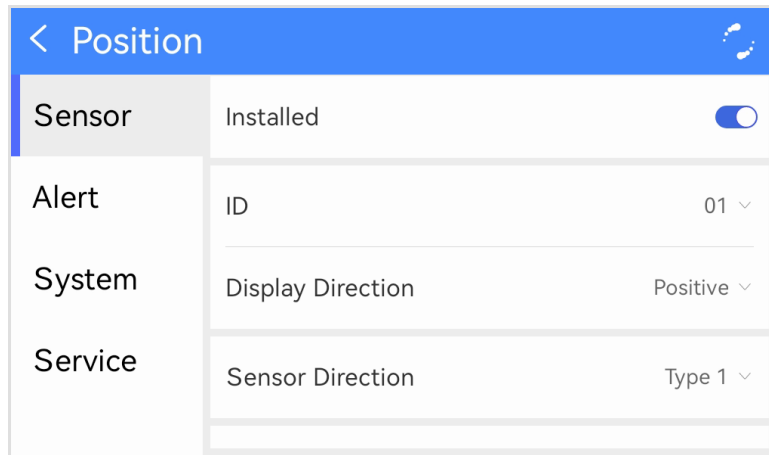
Position	
Sensor	Installed <input type="checkbox"/>
Alert	ID 01 ▾
System	Display Direction Positive ▾
Service	Sensor Direction Type 1 ▾

Position	
Sensor	Ship Length 0 m ▾
Alert	Ship Width 0 m ▾
System	X-coordinate 0 m ▾
Service	Y-coordinate 0 m ▾
	Z-coordinate 0 m ▾

Position	
Sensor	Z-coordinate 0 m ▾
Alert	
System	
Service	

### 3.2.1 Installed ON/OFF

**Installed: ON** (  ), enable to output the valid POS sentence after the equipment is installed. The reverse is **OFF** (  ).

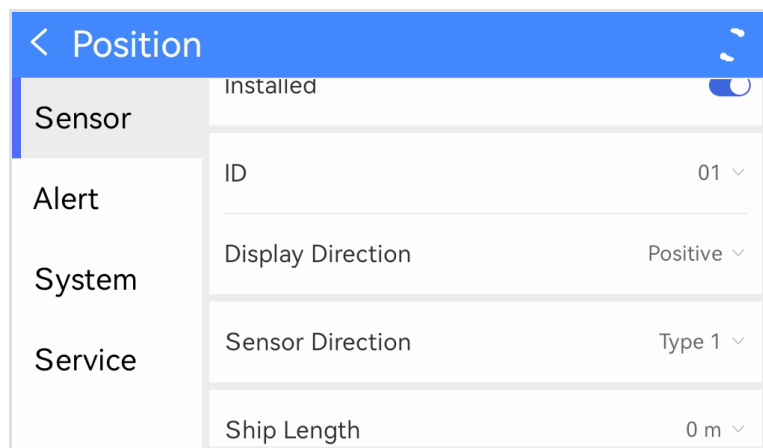


### 3.2.2 ID

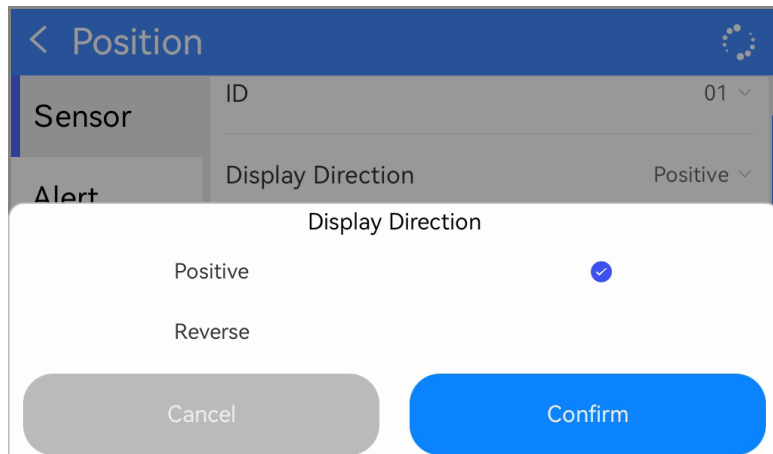
**ID:** Sensor unit ID.

### 3.2.3 Display Direction

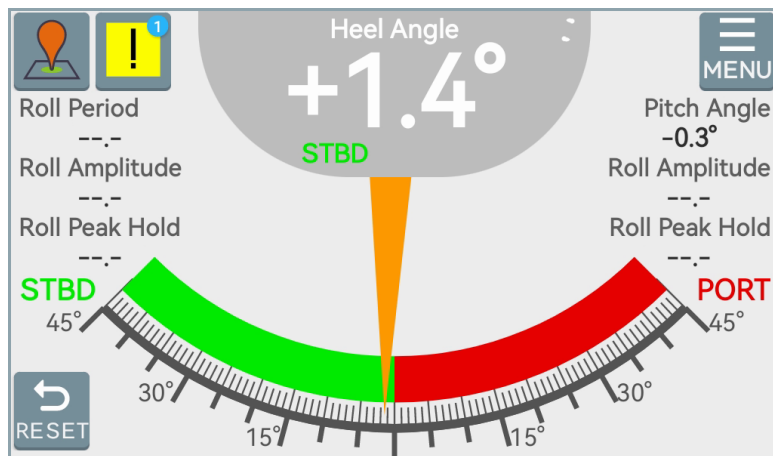
**Display Direction:** Positive or Reverse.



Select "Positive" or "Reverse" from the pull-down menu, as shown below:

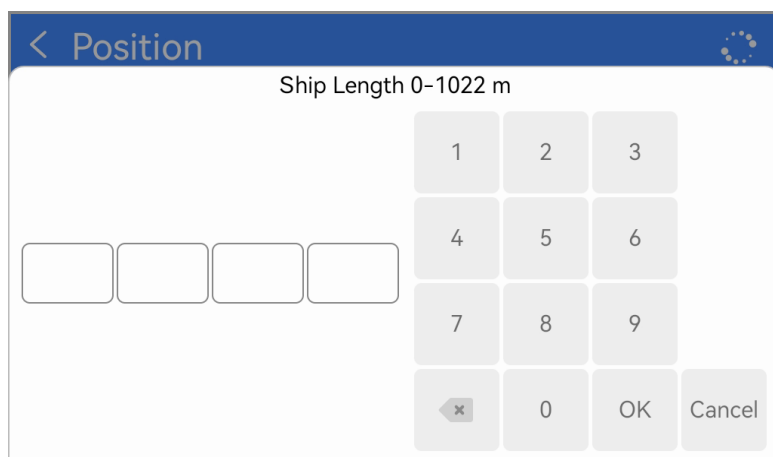


For example, reverse display:



### 3.2.4 Ship Length & Width

Fill in the actual length and width of the ship on the following screens.



Position

Ship Width 0-126 m

Three empty input boxes for digits.

Keypad: 1, 2, 3, 4, 5, 6, 7, 8, 9, 0, OK, Cancel, and a back arrow with an 'x'.

### 3.2.5 X/Y/Z Coordinate

Set the sensor unit mounting position (X/Y/Z) on the following screens.

Position

X-coordinate -63 - +63 m

Three empty input boxes for digits.

Keypad: 1, 2, 3, +/-, 4, 5, 6, 7, 8, 9, 0, OK, Cancel, and a back arrow with an 'x'.

Position

Y-coordinate 0-1022 m

Four empty input boxes for digits.

Keypad: 1, 2, 3, 4, 5, 6, 7, 8, 9, 0, OK, Cancel, and a back arrow with an 'x'.

Position

Z-coordinate

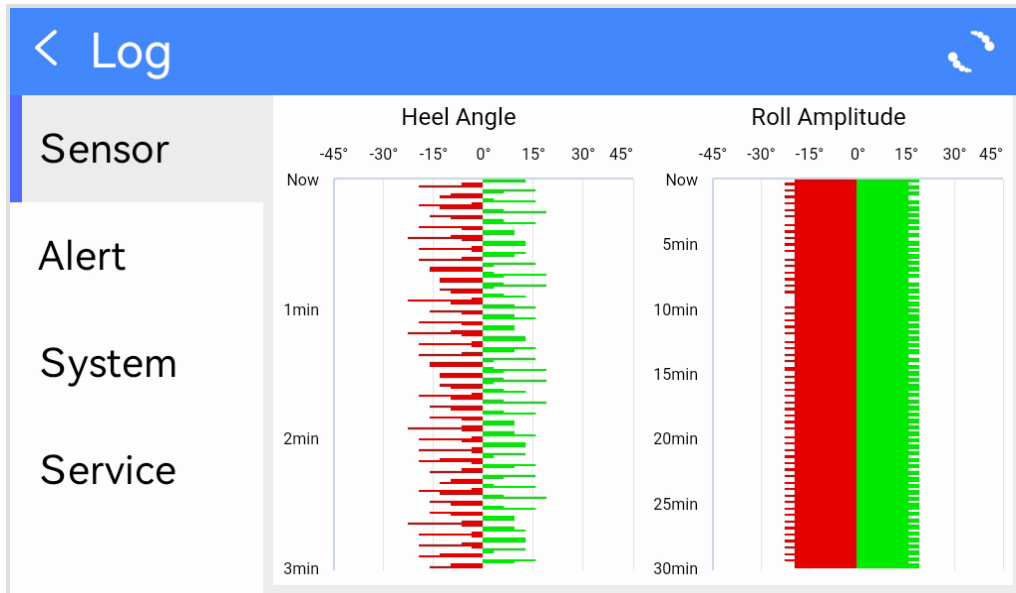
Three empty input boxes for digits.

Keypad: 1, 2, 3, 4, 5, 6, 7, 8, 9, 0, OK, Cancel, and a back arrow with an 'x'.

### 3.3 Log

NEI-3000 provides the additional log of heel angle for the latest 3 minutes and roll amplitude for the latest 30 minutes.

You can check the log by clicking [MENU] – [Sensor] – [Log] as follows.

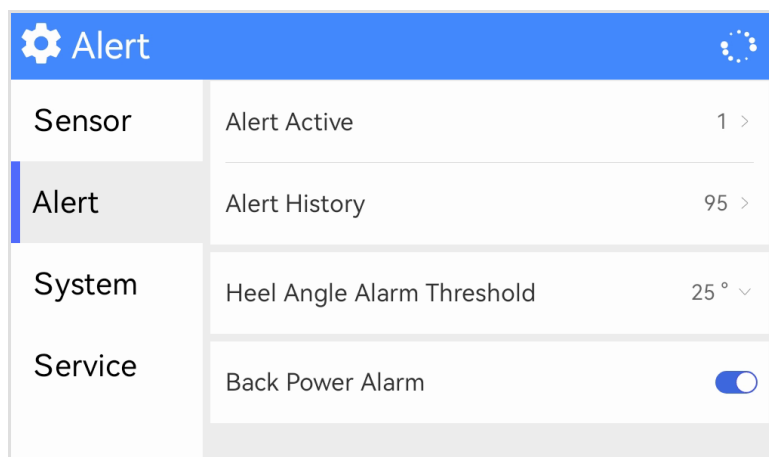


## 4. ALERT MENU

NEI-3000 will alert in the following situations:

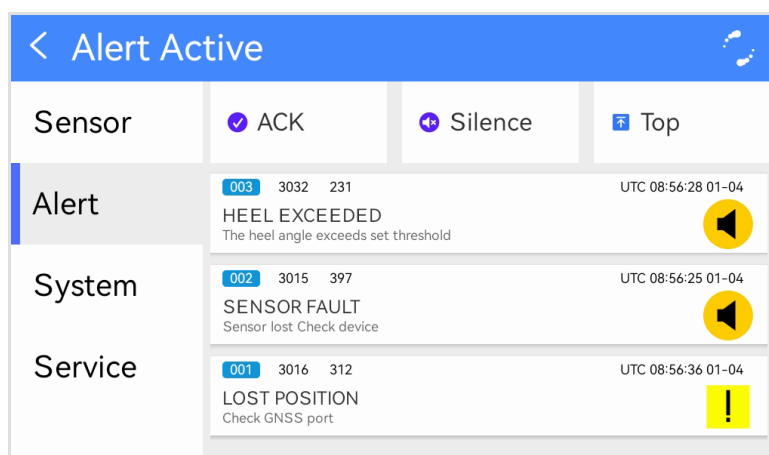
- The heel angle Data is invalid or exceeds the set threshold;
- Sensor malfunction;
- Failure of the main/backup power supply;
- Loss of position, etc.


Click [MENU] - [Alert], the [Alert] screen appears. It includes [Alert Active], [Alert History], [Heel Angle Alarm Threshold], and [Back Power Alarm] items.



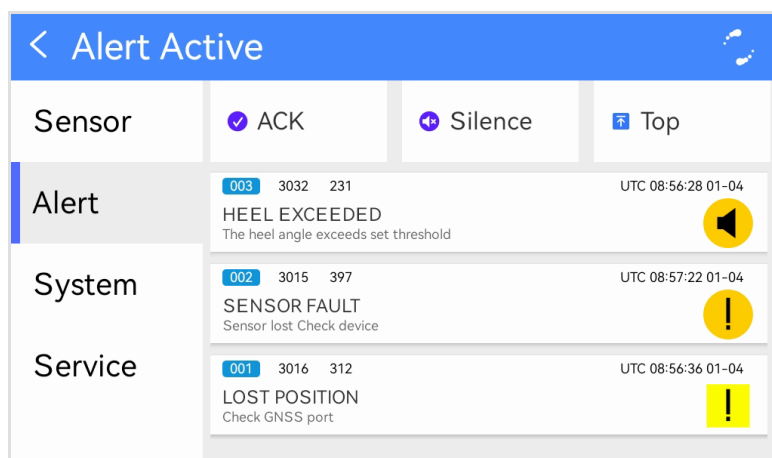
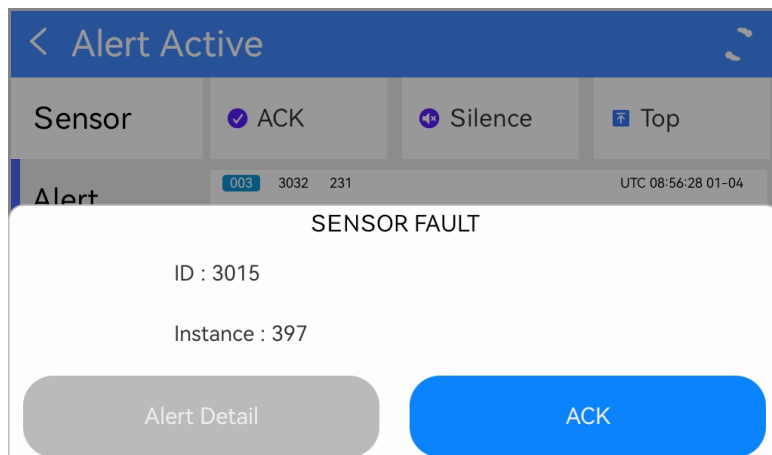
### 4.1 Alert Active

[Alert Active] screen includes:

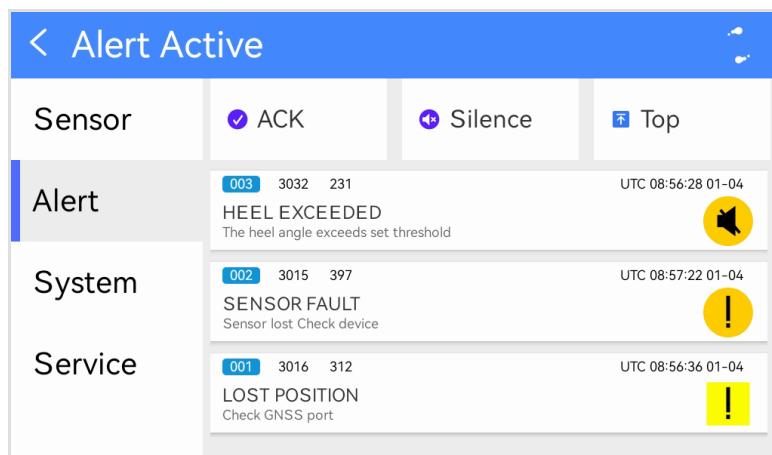


- **Acknowledge:** Press and hold any alert item (such as 002) in the list, and the alert message window appears. Click  (appears if the alert is not acknowledged) to acknowledge the alert.

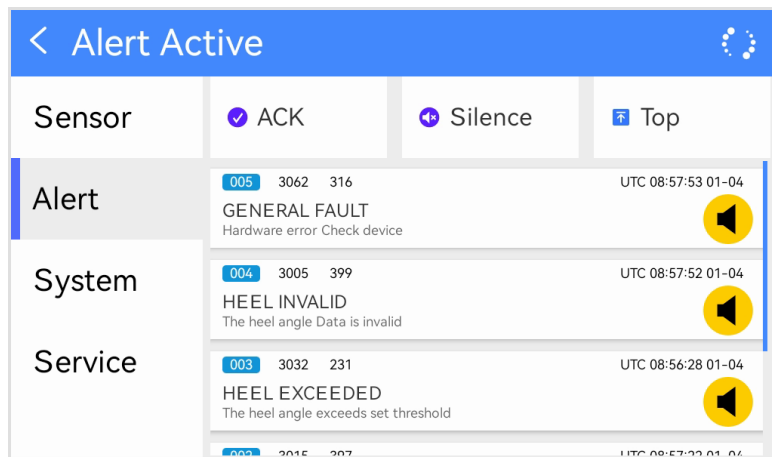
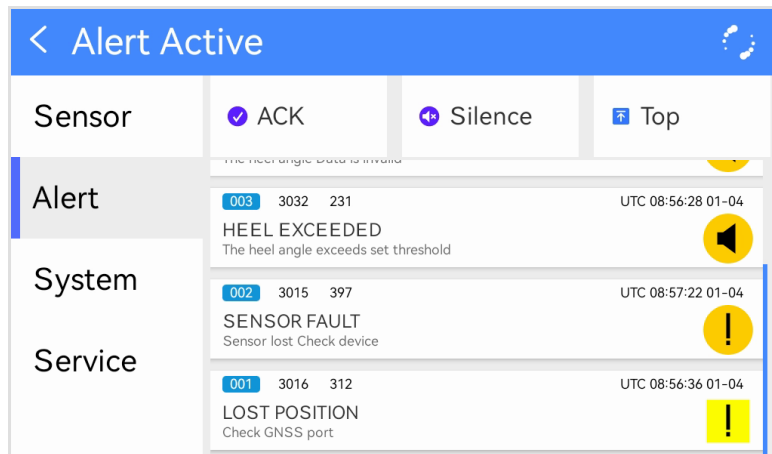
For example:



- **Silence:** Click to temporarily silence alerts for 30 seconds. For example:

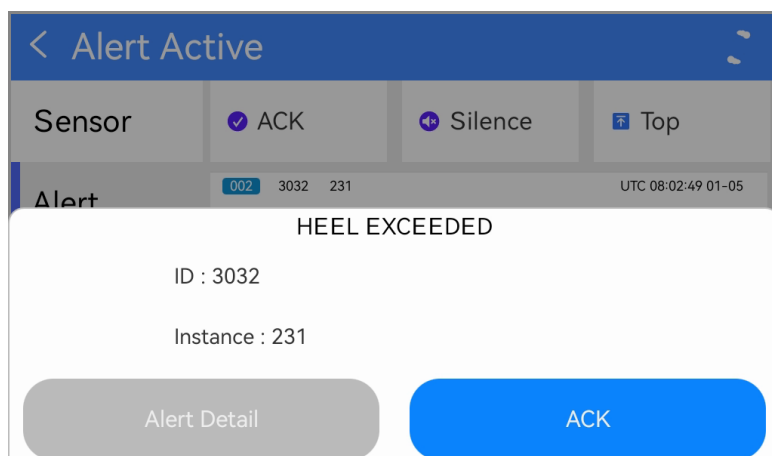


- **Top:** Click to return to the highest priority alert. For example:



**[Alert Detail]:** Press and hold any alert item (such as 002) in the list, the alert message window appears.

For example:



Click  to view the details.

For example, **[Alert Detail]** screen of HEEL EXCEEDED:

Alert Detail	
Sensor	Title: HEEL EXCEEDED
Alert	ID: 3032
System	Instance: 231
Service	Category: B
	Priority: Warning








Alert Detail	
Sensor	Category: B
Alert	Priority: Warning
System	State:  Active-Unacknowledged
Service	Description: The heel angle exceeds set threshold
	Time: UTC 08:02:49 01-05

**Note:**

HEEL EXCEEDED alert could only be reset manually by clicking **[Alarm Reset]** in **[Alert Detail]** screen:

Alert Detail	
Sensor	Priority: Warning
Alert	State:  Active-Acknowledged
System	Description: The heel angle exceeds set threshold
Service	Time: UTC 08:03:20 01-05
	Alert Reset

Alert Mark Description Table:

MARK	PRIORITY	STATE
	WARNING	ACTIVE-UNACKNOWLEDGED
		ACTIVE-SILENCED
		ACTIVE-ACKNOWLEDGED
		ACTIVE-RESPONSIBILITY TRANSFERRED
		RECTIFIED-UNACKNOWLEDGED
	CAUTION	ACTIVE
	\	NORMAL

Alert Description Table:

ID	Alert Instance	Alert Category	Alert Priority	Alert Title	Additional Description
3032	231	B	WARNING	HEEL EXCEEDED	The heel angle exceeds set threshold
3015	397	B	WARNING	SENSOR FAULT	Sensor lost Check device
3062	316	B	WARNING	GENERAL FAULT	Hardware error Check device
3005	399	B	WARNING	HEEL INVALID	The heel angle Data is invalid
3023	398	B	CAUTION	MAIN POWER FAILURE	Main power Lost Check Power Unit
3023	399	B	CAUTION	BACKUP POWER FAILURE	Backup power Lost Check Power Unit
3016	312	B	CAUTION	LOST POSITION	Check GNSS port

Alert Configuration Table:

ID	Alert Instance	Alert Category	Alert Priority	Escalation Properties	Permission Acknowledge	Permission Transfer of Responsibility
3032	231	B	WARNING	WARNING	YES	YES
3015	397	B	WARNING	WARNING	YES	YES
3062	316	B	WARNING	WARNING	YES	YES
3005	399	B	WARNING	WARNING	YES	YES

- Responsibility transfer: If CAM sends Valid HBT and Responsibility transfer command ACN,O, and changes the status to Responsibility transferred.
- Cancel Responsibility transfer: If Valid HBT is not received for more than 60s.
- Escalation: An unacknowledged warning will be repeated as a warning after 90s.
- A normally-closed relay contact indicates the loss of main and backup power.

## 4.2 Alert History

Alert History list is shown as follows (for example), up to 100 records.

Alert History			
Sensor	077 3032 231	HEEL EXCEEDED The heel angle exceeds set threshold	UTC 07:06:11 01-04
Alert	076 3032 231	HEEL EXCEEDED The heel angle exceeds set threshold	UTC 07:06:02 01-04
System	075 3032 231	HEEL EXCEEDED The heel angle exceeds set threshold	UTC 07:06:01 01-04
Service	074 3016 312	LOST POSITION Check GNSS port	UTC 03:22:44 01-04

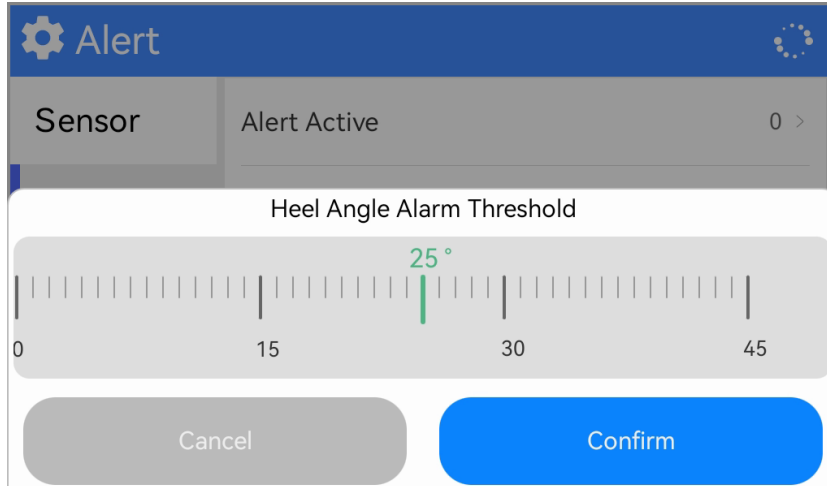
Press and hold any alert item (for example, 075) in the list to view the details.

Alert Detail		
Sensor	Title	HEEL EXCEEDED
Alert	ID	3032
System	Instance	231
Service	Category	B
	Priority	Warning



Alert Detail		
Sensor	Priority	Warning
Alert	State	Active-Unacknowledged
System	Description	The heel angle exceeds set threshold
Service	Time	UTC 07:06:01 01-04

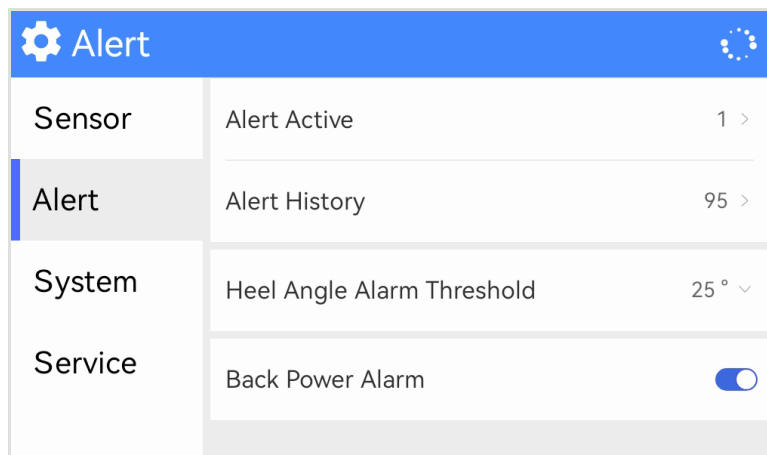
### 4.3 Heel Angle Alarm Threshold

When the heel angle exceeds the preset threshold, the alarm activates.  
The default threshold is 25°.



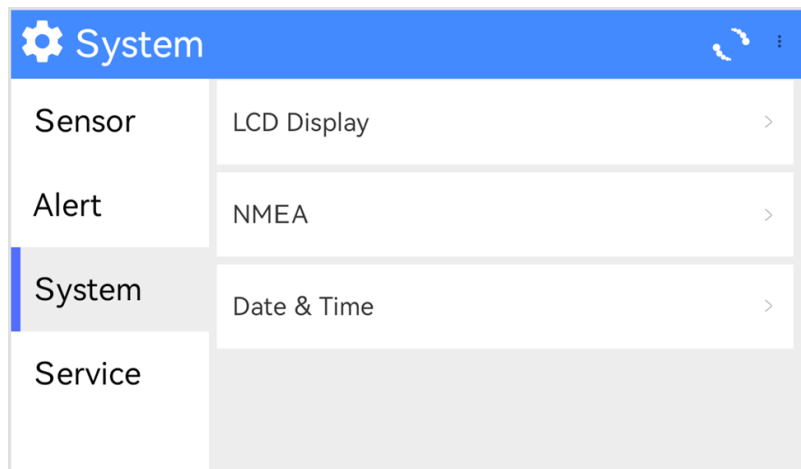
### 4.4 Back Power Alarm

You can set [Back Power Alarm] as ON (  ) or OFF (  ).



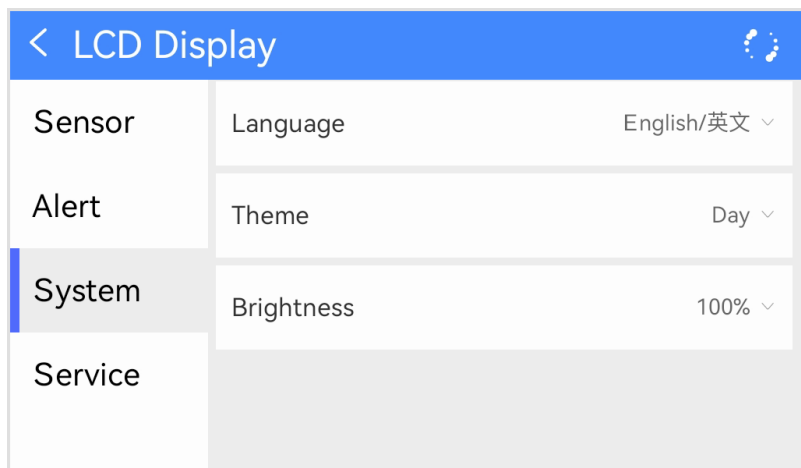
## 5. SYSTEM SETTING

Click [MENU] - [System], the [System] screen appears. It includes [LCD Display], [NMEA], and [Date & Time] items.



### 5.1 LCD Display

Click [MENU] - [System] - [LCD Display], then you can set [Language], [Theme] and [Brightness] in [LCD Display] screen.



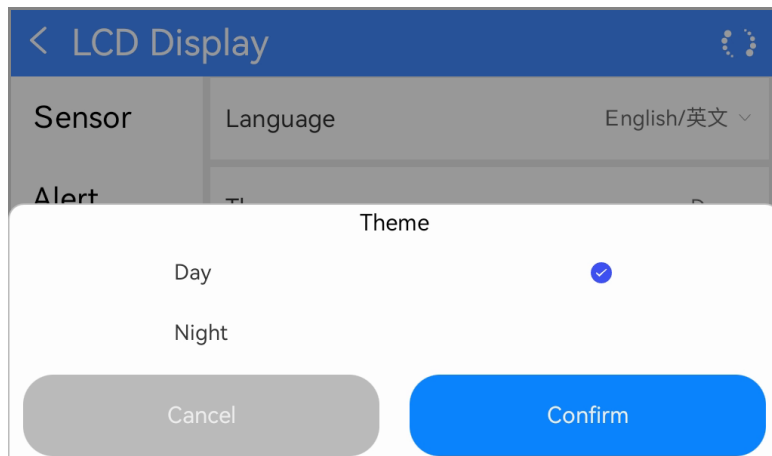
#### 5.1.1 Language

**Language:** Select the language to be used (**English** or **Chinese**). Please restart the system after selection.

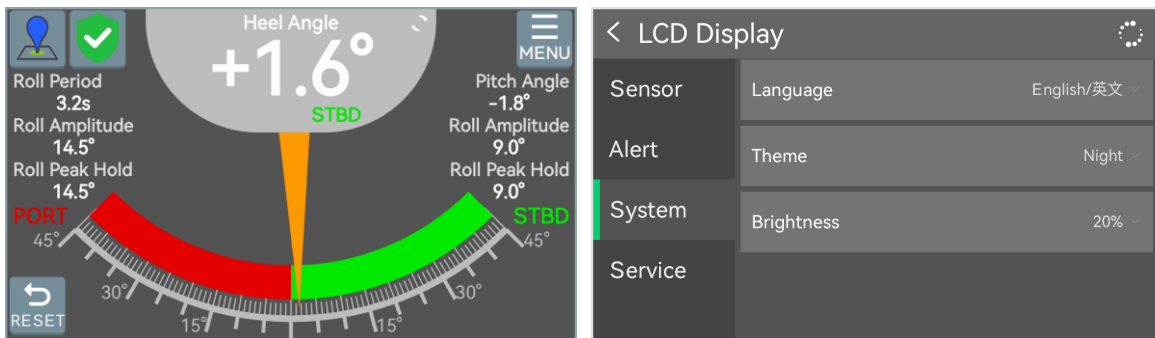


### 5.1.2 Theme


**Theme:** Set the display mode (**Day** or **Night**).

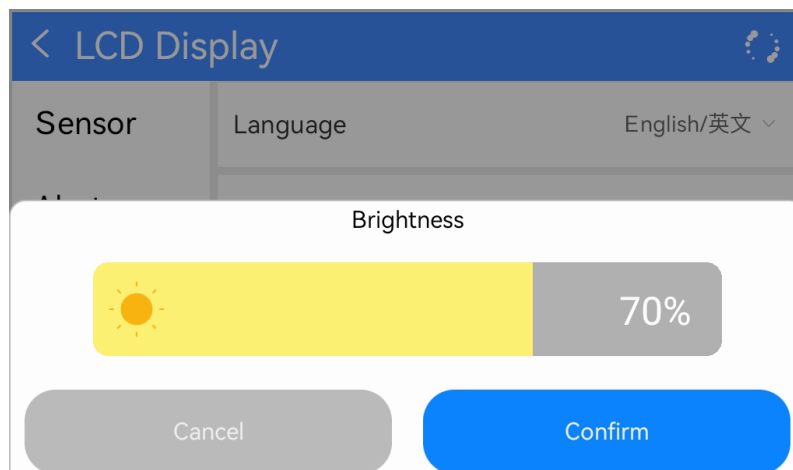


For example, night mode:



### 5.1.3 Brightness

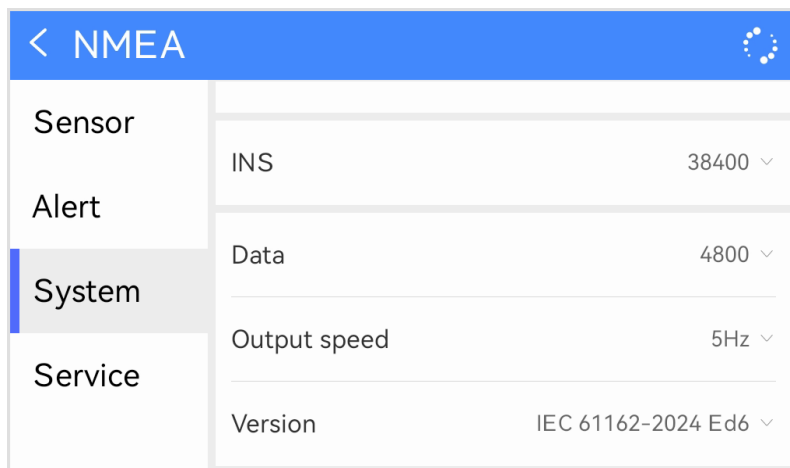
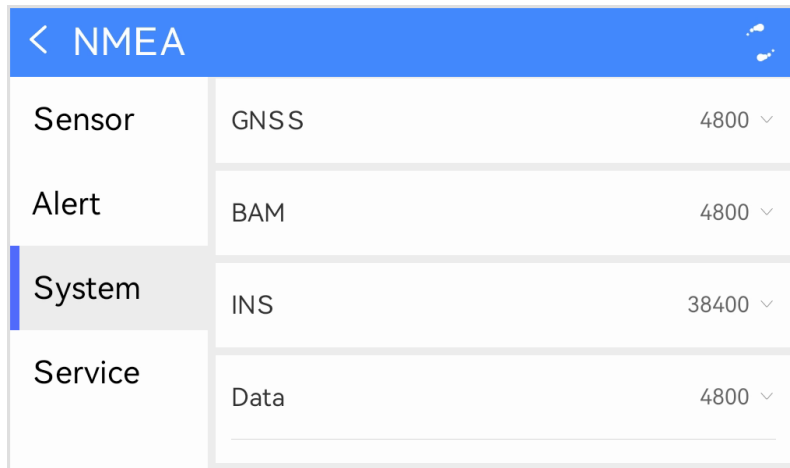
**Brightness:** Slide or pull down to adjust the brightness of the screen. Click  to confirm the setting.



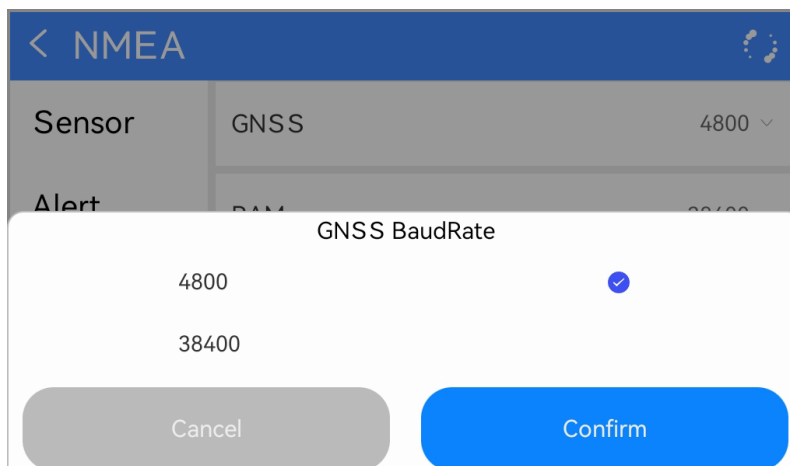
## 5.2 NMEA

This function is used to set the interface when installing the sensor unit of NEI-3000.

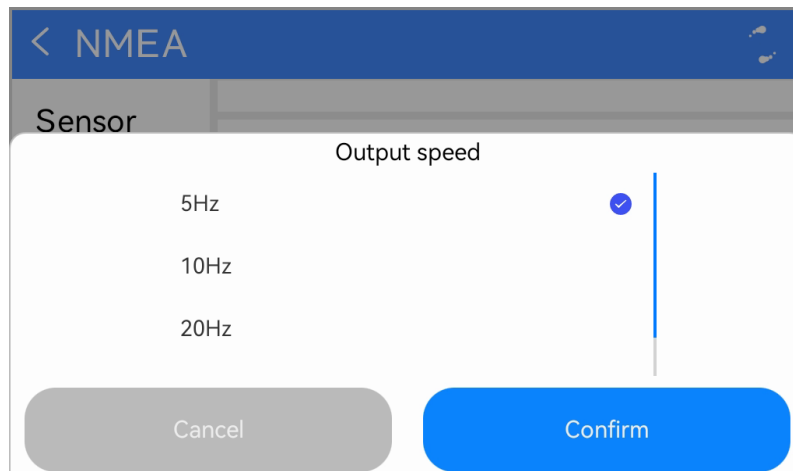
Click [MENU] - [System] - [NMEA], the [NMEA] screen appears, which includes Baud Rate of [GNSS], [BAM], [INS], [Data], [Output speed] and [Version] items.



**GNSS/BAM/INS/Data:** Set Baud Rate of each port as 4800 or 38400 bps.



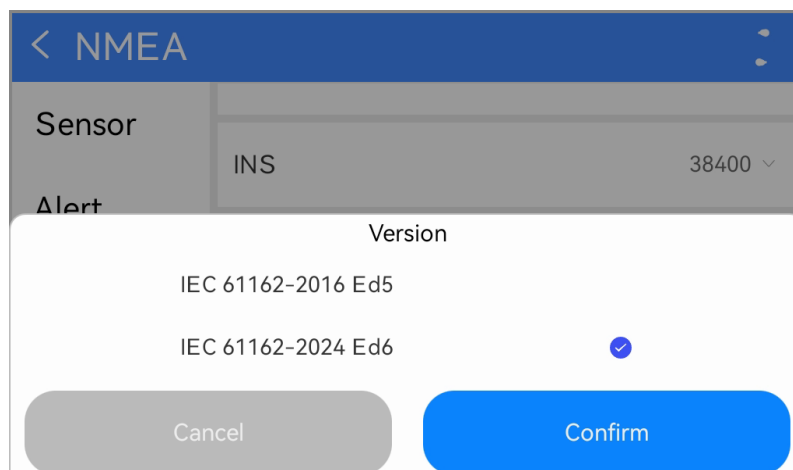
**Output speed:** Set the output speed as 5Hz, 10Hz, 20Hz or 50Hz.



**Version:** Set NMEA version as Ed5 or Ed6.

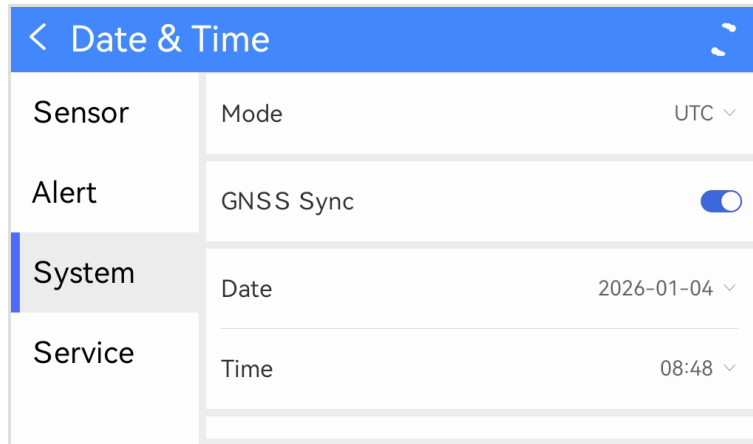
- **IEC 61162-2016 Ed5:** HRM sentence has 10 fields, and POS sentence requires output every 3 seconds.
- **IEC 61162-2024 Ed6:** HRM sentence has 13 fields and can be used as commands to set devices, and POS sentence requires output every 30 seconds.

**Note:** For details, refer to Appendix D.



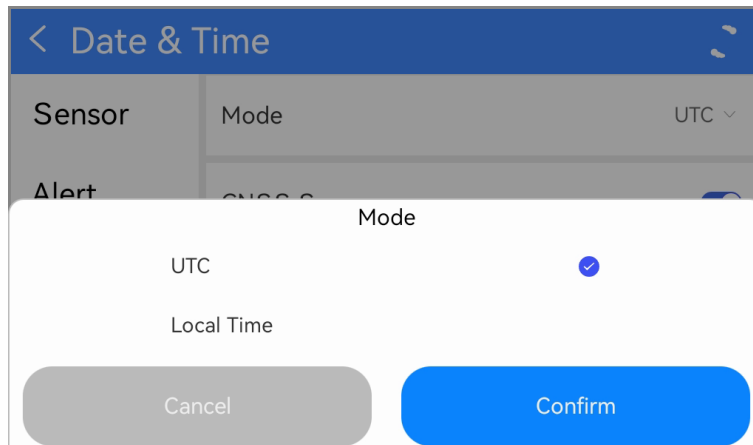
## 5.3 Date & Time

Click **[MENU]** - **[System]** - **[Date & Time]**, the following screen appears, which includes **[Mode]**, **[GNSS Sync]**, **[Date]**, **[Time]** and **[Local Time Zone]** items.



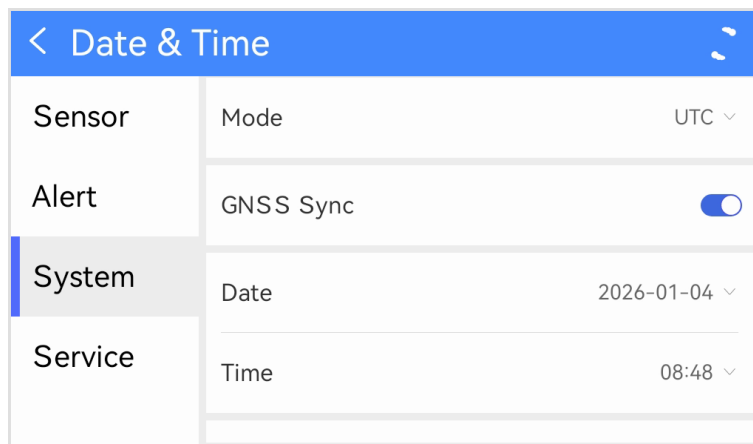
### 5.3.1 Mode


**Mode:** The displayed time can be selected between “UTC” and “Local Time”.



### 5.3.2 GNSS Sync

**GNSS Sync:** Click  to set “ON” or “OFF”.

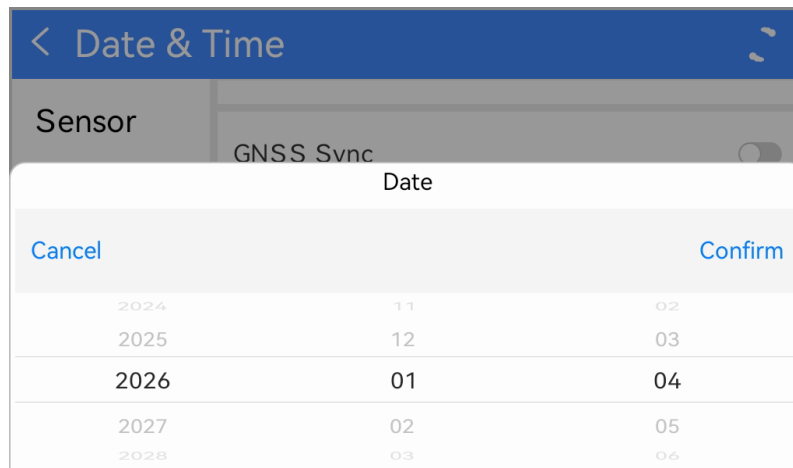


**ON** (  ): Date and Time is automatically synchronized with GNSS sentence.

**OFF** (  ): Date and Time can be set manually.

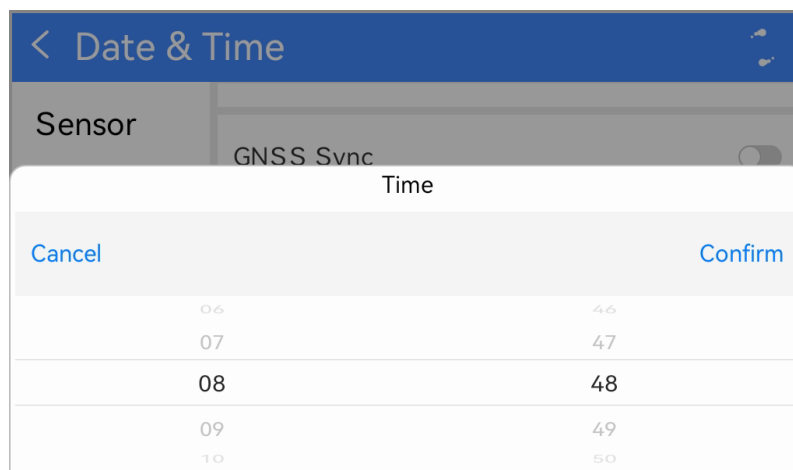
### 5.3.3 Date

**Date:** Set the date manually when [GNSS Sync] setting is “OFF”.



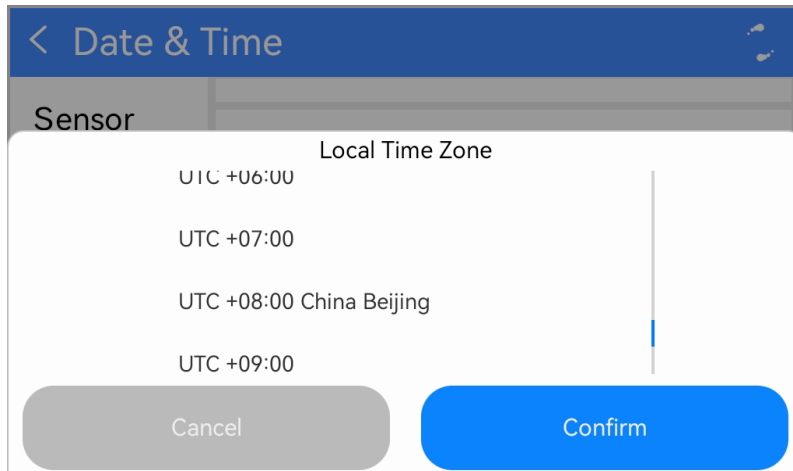
### 5.3.4 Time

**Time:** Set the time manually when [GNSS Sync] setting is “OFF”.



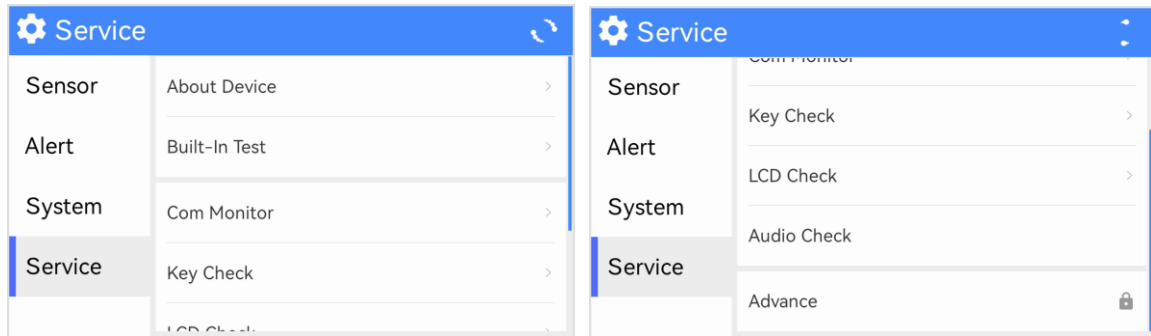
### 5.3.5 Local Time Zone

**Local Time Zone:** Pull down to set the local time zone. For example: “UTC +08:00 China Beijing”.



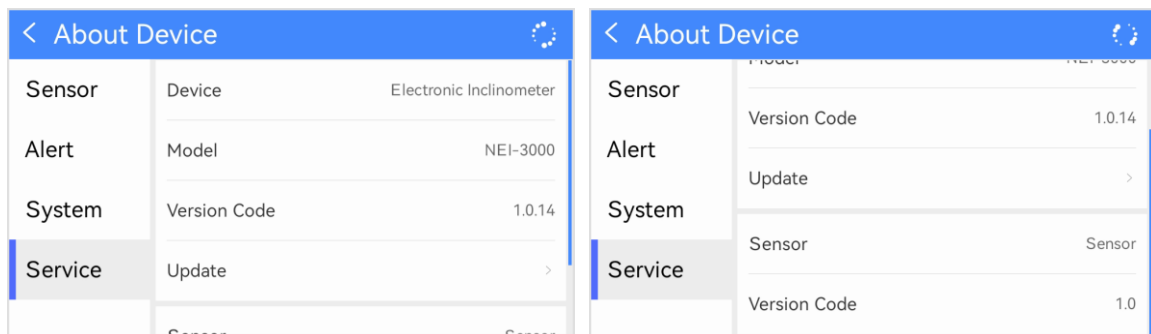
## 6. SERVICE

Click [MENU] - [Service], the following screen appears. It includes [About Device], [Built-In Test], [Com Monitor], [Key Check], [LCD Check] and [Advance] items.



### 6.1 About Device

Click [MENU] - [Service] -[About Device], the right screen appears, you can check the device name, model, version information, and update the software.



#### 6.1.1 Device Information

As shown above, you can check the following device information:

Device: Device Name (Electronic Inclinometer).

Model: Device Model (NEI-3000).

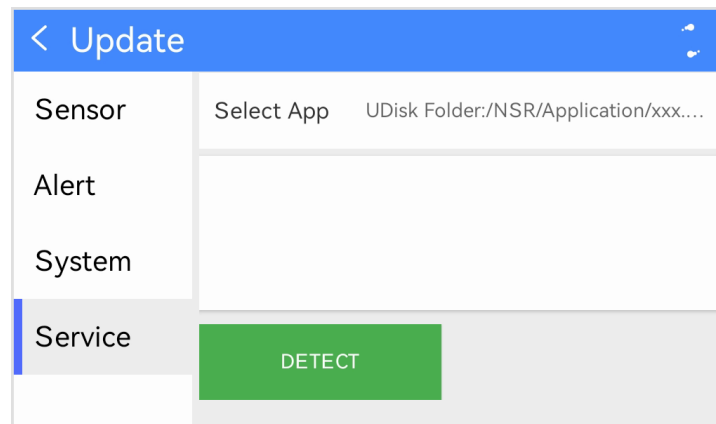
Version Code: Product Version.

Sensor: Module Name (Sensor).

Version Code: Module Version.

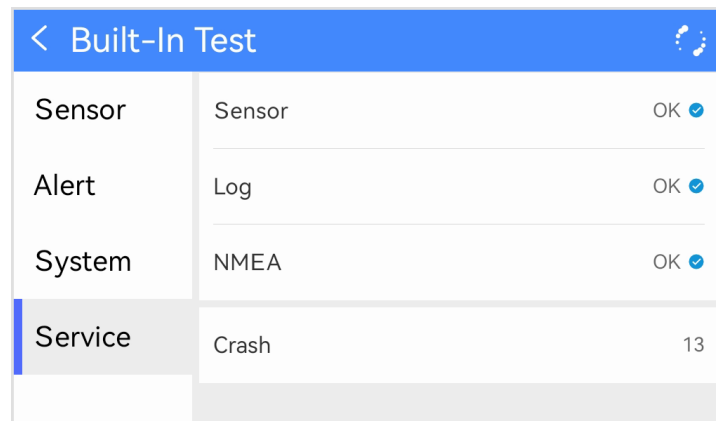
#### 6.1.2 Software Update

Update: Click to update the software. Please refer to the upgrade guide for the detailed procedures.



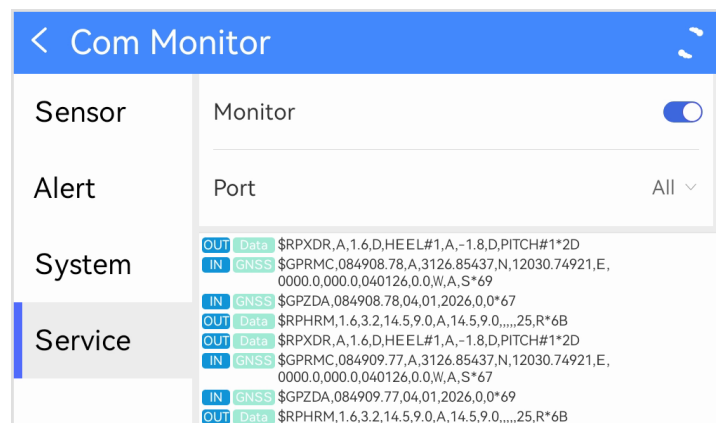
## 6.2 Built-In Test

Click [MENU] - [Service] - [Built-In Test], the following screen appears. It includes: [Sensor], [Log], [NMEA] and [Crash] items. You can check OK or not.



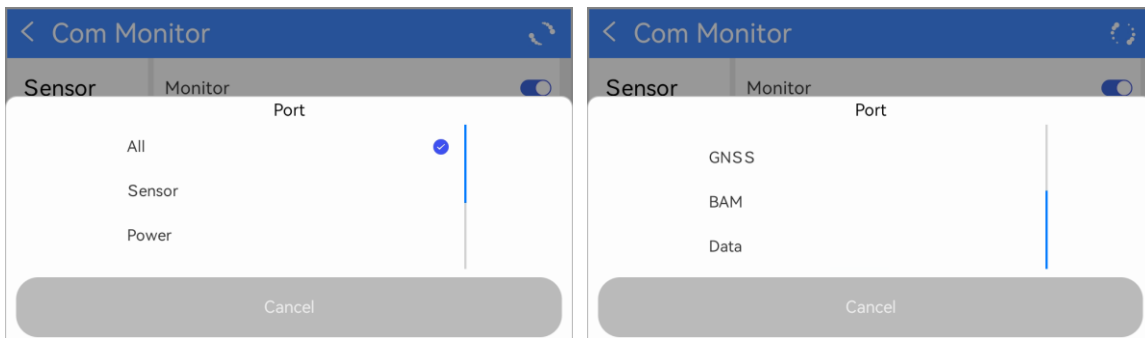
## 6.3 Com Monitor

It's to check the communication sentences on the I/O ports. Click [MENU] - [Service] - [Com Monitor], the following screen appears:



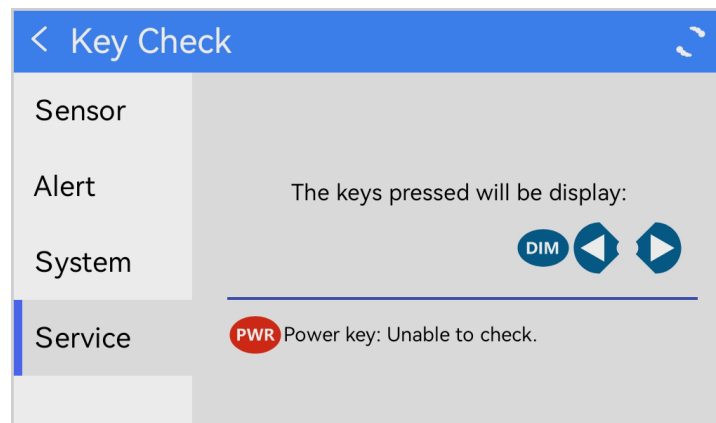
**Monitor:** Click  to set “ON” (  ) or “OFF” (  ).

**Port:** Pull down to select the ports.



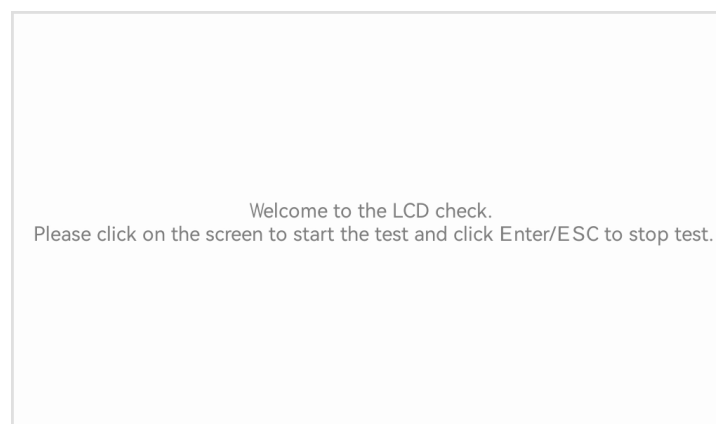
## 6.4 Key Check

Click [MENU] - [Service] - [Key Check], the keys pressed will be displayed (except **PWR** key).



## 6.5 LCD Check

Click [MENU] - [Service] - [LCD Check], the following screen appears. Click on the screen to start the test and press **PWR** key twice to stop the test (the first acts as ESC, the second exits the LCD check).

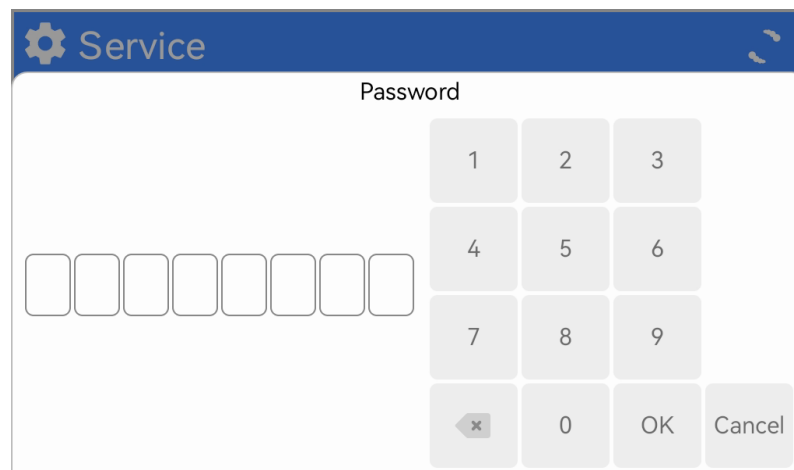


## 6.6 Audio Check

Click [MENU] - [Service] - [Audio Check], alarm sounds 3 times.

## 6.7 Advanced

Access to [MENU] - [Service] - [Advance] is only for authorized service engineers and a password is required. Please contact NSR or the local agent.



The screenshot shows a user interface for the 'Service' menu. At the top, there is a blue header with a gear icon and the word 'Service'. Below the header, the word 'Password' is centered. To the left of the password input area, there are eight empty rectangular boxes for entering the password. To the right, there is a numeric keypad with buttons for digits 1 through 9, 0, a backspace key (indicated by a left arrow and an 'x'), and 'OK' and 'Cancel' buttons.

## 7. INSTALLATION

### 7.1 Installation of Display Unit

The display unit can be installed on a tabletop, on the overhead, or in a panel (optional flush mounting brackets required). Refer to the outline drawings at the end of this manual for installation instructions.

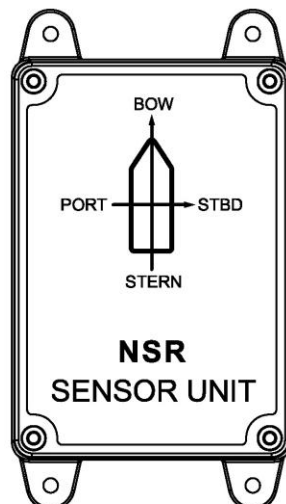
When selecting a mounting location, keep in mind the following points:

- Locate the unit away from exhaust pipes and vents.
- The mounting location should be well-ventilated.
- Mount the unit where shock and vibration are minimal.
- Locate the unit away from equipment that generates electromagnetic fields, such as a motor or generator.
- Allow sufficient maintenance space at the sides and rear of the unit and leave sufficient slack in cables, to facilitate maintenance and servicing.
- Observe the compass safe distance to prevent deviation of a magnetic compass.

### 7.2 Installation of Sensor

Refer to the outline drawings at the end of this manual for sensor unit installation instructions. When selecting a mounting location, keep in mind the following points:

- The sensor unit should be installed on a horizontal surface and aligned with the ship's axis according to the following figure. Improper installation may seriously affect the sensor accuracy.

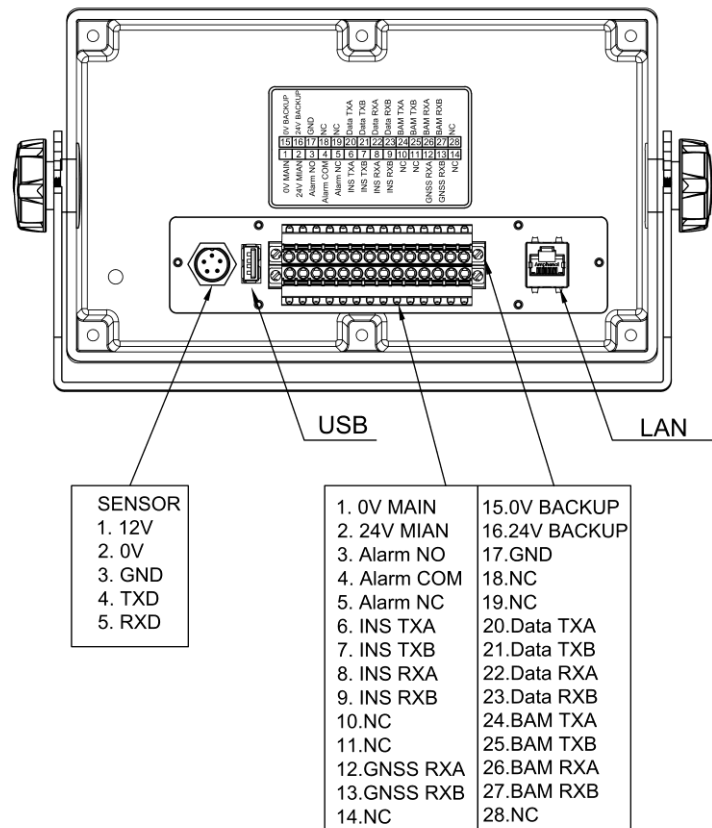


- Reduces the impact of dynamics and acceleration on the sensor unit.
- Care must be taken when mounting the sensor unit to ensure that there is sufficient space for cables and connectors. The cables should not be laid near or in parallel with other power cables.

- After installation, the coordinate parameters of the sensor unit should be measured according to the hull drawing and saved in the display unit.
- Observe the compass safe distances to prevent deviation of a magnetic compass.

### 7.3 Cable Connection

The port descriptions is as follows. Please refer to the installation drawings for cable connection.



- **Digital Interface**

GNSS: IEC 61162-1 (4800 bps) or IEC 61162-2 (38400 bps).

BAM: IEC 61162-1 (4800 bps) or IEC 61162-2 (38400 bps).

INS: IEC 61162-1 (4800 bps) or IEC 61162-2 (38400 bps).

DATA: IEC 61162-1 (4800 bps) or IEC 61162-2 (38400 bps).

- **Relay output**

Normal open and normal close.

### 7.4 Function Verification

Please do the following procedures:

- Rotate the sensor unit along its X-axis and confirm the heel angle reading varies accordingly.
- Rotate the sensor unit along its Y-axis and confirm the Pitch Angle reading varies accordingly.
- Shake the sensor unit on its Y-axis and confirm the Roll Amplitude reading varies accordingly.

## 8. MAINTENANCE

When an unrecoverable alert such as sensor failure, general failure, etc., please enter the device information menu as well as the built-in test menu to provide the firmware information and fault codes to NSR.

### 8.1 ROUTINE MAINTENANCE

In order to keep the system functioning, routine maintenance is necessary. Check below once a month.

Item	Description	Item
Cable	Cables are not damaged and exposed.	Replace the damaged parts.
Sensor unit	Check cable connections.	Tighten loosened connections.
	Check the mounting location.	The sensor unit should be installed on a horizontal surface and aligned with the ship's axis according to the figure.
Display Unit	Check cable connections.	Tighten loosened connections.
	Remove dust from the display unit with a soft cloth. <i>Note: Do not use chemical cleaners to clean the display unit; they can remove paint or markings and deform the equipment.</i>	Wipe the LCD carefully to prevent scratching, using tissue paper and an LCD cleaner. To remove dirt or salt deposits, use an LCD cleaner, wiping slowly with tissue paper so as to dissolve the dirt or salt. Change tissue paper frequently so the salt or dirt does not scratch the LCD.
Power Supply	Check cable connections.	Tighten loosened connections.
	Check that the supply voltage is within the rated range.	If not within the range, check the power source. Low or over voltage may cause abnormal operation.

### 8.2 TROUBLESHOOTING

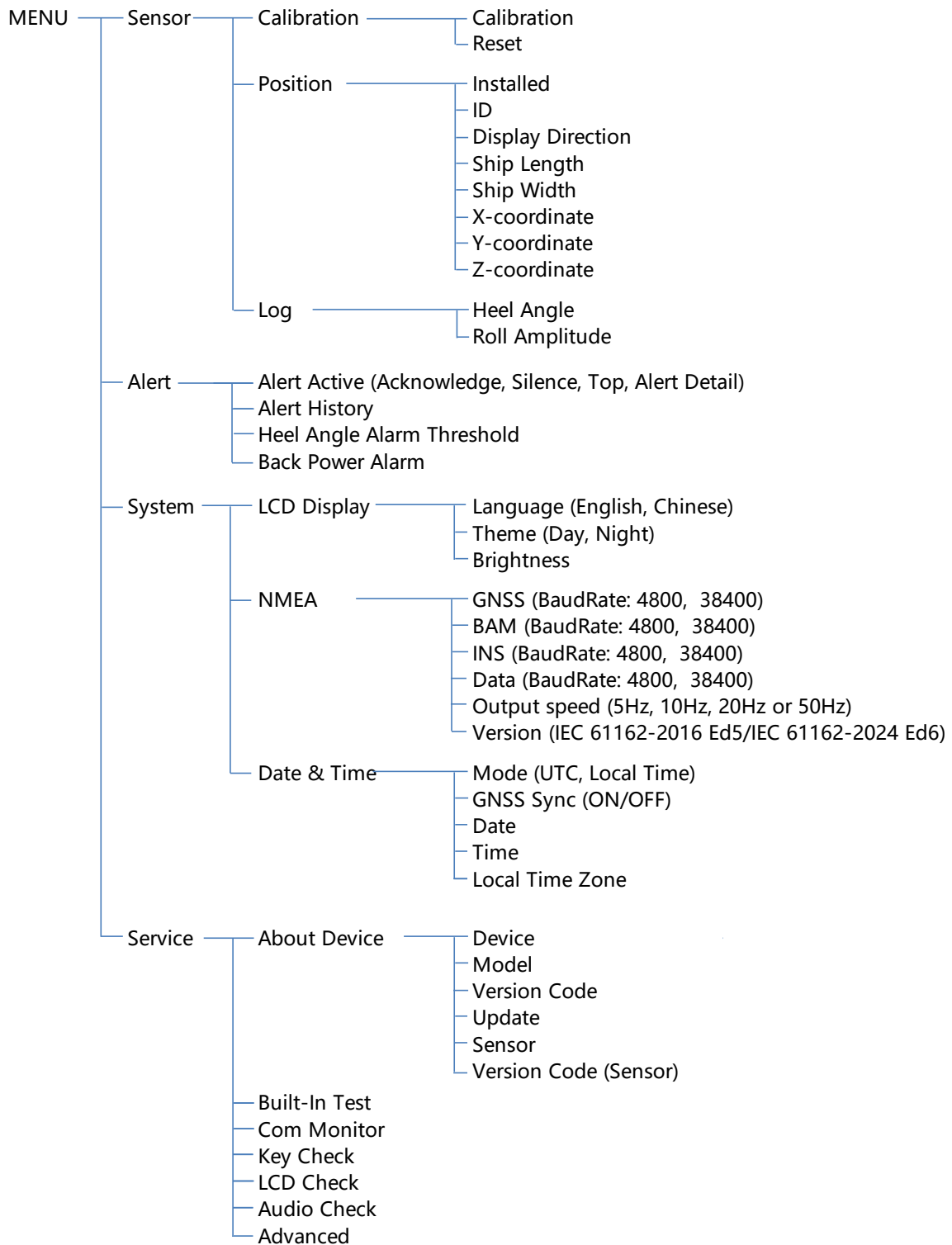
Below are common problems and possible solutions. If the problem cannot be recovered, please contact your local dealer or the manufacturer.

Problem	Probable cause	Remedy
Cannot power on	Check the power cable and connectors.	Replace damaged parts.
	Check cable connections.	Tighten loosened connections.
	Voltage is not suitable.	Check supply voltage.
	Check the fuses. If a fuse is broken, find the cause before replacing it.	Replace the designated fuses.
Missing data	Check the sensor cable and connectors.	Replace damaged parts.
	Check cable connections.	Tighten loosened connections.
	Check the sensor unit for damage.	Repair/Replace the sensor unit.
	Invalid data.	Adjust the mounting location of the sensor unit.
Dark display	Check the cable and connectors.	Replace damaged parts. Tighten loosened connections.
	The display brightness is too low.	Press the <b>DIM</b> button to adjust the display brightness.

## APPENDIX A TECHNICAL SPECIFICATIONS

- **Heel Angle:** Range:  $\pm 90^\circ$ , Accuracy:  $\pm 1^\circ$
- **Roll Amplitude:** Range:  $\pm 90^\circ$ , Accuracy:  $\pm 1^\circ$
- **Roll Period:** Range: 4~ 40s, Accuracy:  $\pm 1s$
- **Pith Angle:** Range:  $\pm 90^\circ$ , Accuracy:  $\pm 1^\circ$
- **O/S:** Android
- **LCD Display:** Touch screen operation
  - Size: 7 inch
  - Resolution: 1024×600
  - Visible distance: 1m
- **Interface**
  - I/O sentence: IEC 61162-1 & IEC 61162-2
  - External alarm: Relay output
  - USB: Software update
- **Power Supply:** DC 24V (9V ~ 36V), main / backup
- **Power Consumption:** <10W
- **Size:** 145 (H) × 264 (W) × 83 (D) mm (Display Unit)  
206 (H) × 114.8 (W) × 71 (D) mm (Sensor Unit)
- **Weight:** 1.3 kg (Display Unit)  
0.7 kg (Sensor Unit)
- **Environmental Conditions**
  - Ambient Temperature:  $-15^\circ\text{C} \sim +55^\circ\text{C}$
  - Relative Humidity:  $\leq 93\%RH$  ( $40^\circ\text{C}$ )
  - Compass Safe Distance: Display Unit  
Standard Compass: 0.25m, Steering Compass: 0.15m  
Sensor Unit  
Standard Compass: 0.20m, Steering Compass: 0.10m
  - IP Grade: IP22

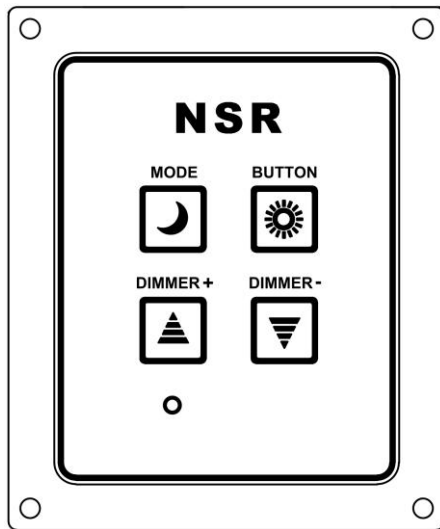
## APPENDIX B MENU TREE



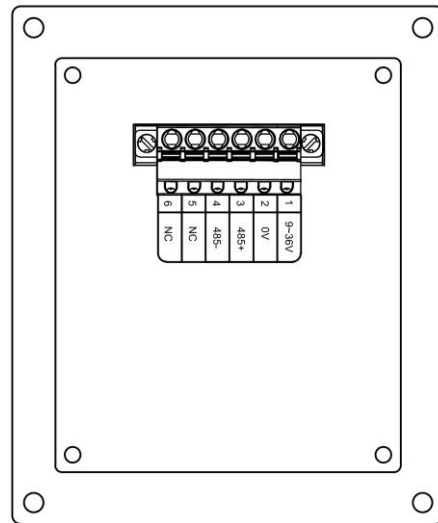
## APPENDIX C INSTRUCTIONS ON DIMMER CONTROLLER

NDC-100 Dimmer Controller is an optional part which mainly used for remote brightness control. When the Display Unit is installed up the bridge, in which case, panel operation is impossible, a Remote Dimmer Controller is necessary to operate the Display Unit.

### C.1 PRODUCT LAYOUT



Front View



Back View

### C.2 BASIC OPERATION



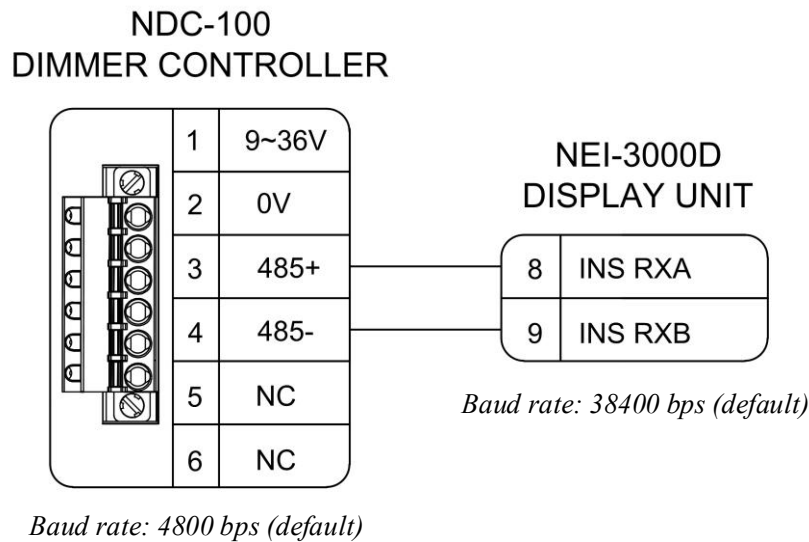
Panel Key	Description
	Press the key shortly to switch between Day and Night mode.
	Press the key shortly to adjust NDC-100 key backlight.
	Short-press: Increase brightness; Long-press: Switch to maximum (99) brightness.
	Short-press: Reduce brightness; Long-press: Switch to minimum (49/50) brightness.

### C.3 TECHNICAL SPECIFICATIONS

Power supply:	DC24V (range: 9V~36V)
Brightness level:	1/10/20/30/40/50/60/70/80/90/99
Interface:	RS485 (default) / RS422
Baud rate:	4800 bps
Operating temp:	-15°C~+55°C
Size:	100 (W) × 120 (H) × 19.5 (D) mm

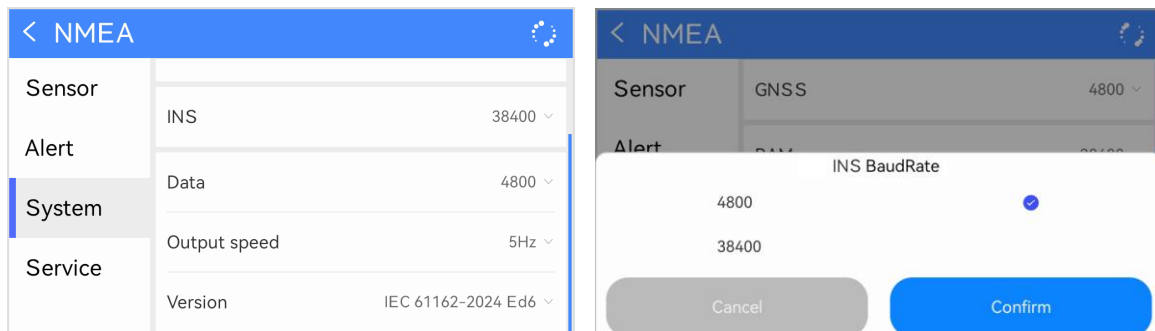
### C.4 INSTALLATION

NDC-100 is a flush mount type. Make a cutting area as shown in the attached drawings.



**Note:** Please check the INS baud rate of NEI-3000D while install NDC-100. If the baud rate is different from the default baud rate of NDC-100, set NEI-3000D baud rate as follows:

Click **[MENU]** - **[System]** - **[NMEA]** - **[INS]**, set Baud Rate of INS port as 4800. Please refer to Section 5.2.



## APPENDIX D SENTENCE DESCRIPTION

### I/O Sentences

<b>Input sentences (IEC 61162-1 &amp; IEC 61162-2)</b> GNSS port: GGA, GLL, RMC, ZDA BAM port: ACN, HBT Data port: HRM	<b>Output sentences (IEC 61162-1 &amp; IEC 61162-2)</b> BAM port: ALC, ALF, ARC, TXT Data port: HRM, POS, TXT, XDR
---	--

### Manufacturer's mnemonic code: NSC

#### ACN – Alert command

\$--ACN,hhmmss.ss,aaa,x.x,x.x,c,a\*hh <CR><LF>

```

|      | | | | |
|      | | | | +----- 6
|      | | | +----- 5
|      | | +----- 4
|      | +----- 3
|      +----- 2
+----- 1
    
```

1. Time
2. Manufacturer's mnemonic code
3. Alert Identifier
4. Alert Instance, 0 to 999999
5. Alert command, A, Q, O or S
6. Sentence status flag

#### ALC - Cyclic alert list

\$--ALC,xx,xx,xx,x.x,aaa,x.x,x.x,x.x,.....,aaa,x.x,x.x,x.x\*hh <CR><LF>

```

| | | | | | | | | |
| | | | | | | | +-----+----- 7
| | | | | | | +--+----- 6
| | | | +--+--+----- 5
| | | +----- 4
| | +----- 3
| +----- 2
+----- 1
    
```

1. Total number of sentences for this message, 01 to 99
2. Sentence number, 01 to 99
3. Sequential message identifier, 00 to 99
4. Number of alert entries
5. Alert entry 1
6. Additional Alert entries
7. Alert entry n

### ALF - Alert sentence

\$--ALF,x,x,x,hmmss.ss,a,a,a,aaa,x,x,x,x,x,x,c--c\*hh <CR><LF>

```

| | | | | | | |
| | | | | | | | +----- 13
| | | | | | | | +----- 12
| | | | | | | | +----- 11
| | | | | | | | +----- 10
| | | | | | | | +----- 9
| | | | | | | | +----- 8
| | | | | | | | +----- 7
| | | | | | | | +----- 6
| | | | | | | | +----- 5
| | | | | | | | +----- 4
| | | | | | | | +----- 3
| | | | | | | | +----- 2
| | | | | | | | +----- 1
    
```

1. Total number of ALF sentences for this message, 1 to 2
2. Sentence number, 1 to 2
3. Sequential message identifier, 0 to 9
4. Time of last change, see NOTE A
5. Alert category, A, B or C
6. Alert priority, E, A, W or C
7. Alert state, A, S, N, O, U or V
8. Manufacturer's mnemonic code
9. Alert identifier
10. Alert instance, 0 to 999999
11. Revision counter, 1 to 99
12. Escalation counter, 0 to 9
13. Alert text

NOTE A: If the system time is out of sync with valid ZDA sentence, this field is NULL.

## ARC - Alert command refused

\$--ARC,hhmmss.ss,aaa,x.x,x.x,c\*hh <CR><LF>

```

|      | | | |
|      | | | |
|      | | | +----- 5
|      | | +----- 4
|      | +----- 3
|      +----- 2
+----- 1
    
```

1. Time
2. Manufacturer's mnemonic code
3. Alert identifier
4. Alert instance, 1 to 999999
5. Refused alert command, A, Q, O or S

## GGA -Global positioning system (GPS) fix data

\$--GGA,hhmmss.ss,lll.lll,a,yyyyy.yyy,a,x,xx,x.x,x.x,M,x.x,M,x.x,xxxx\*hh<CR><LF>

```

|      | | | | | | | | | | | |
|      | | | | | | | | | | +----- 12
|      | | | | | | | | | +----- 11
|      | | | | | | | | +----- 10
|      | | | | | | | +----- 9
|      | | | | | | +----- 8
|      | | | | | +----- 7
|      | | | | +----- 6
|      | | | +----- 5
|      | | +----- 4
|      | +----- 3
|      +----- 2
+----- 1
    
```

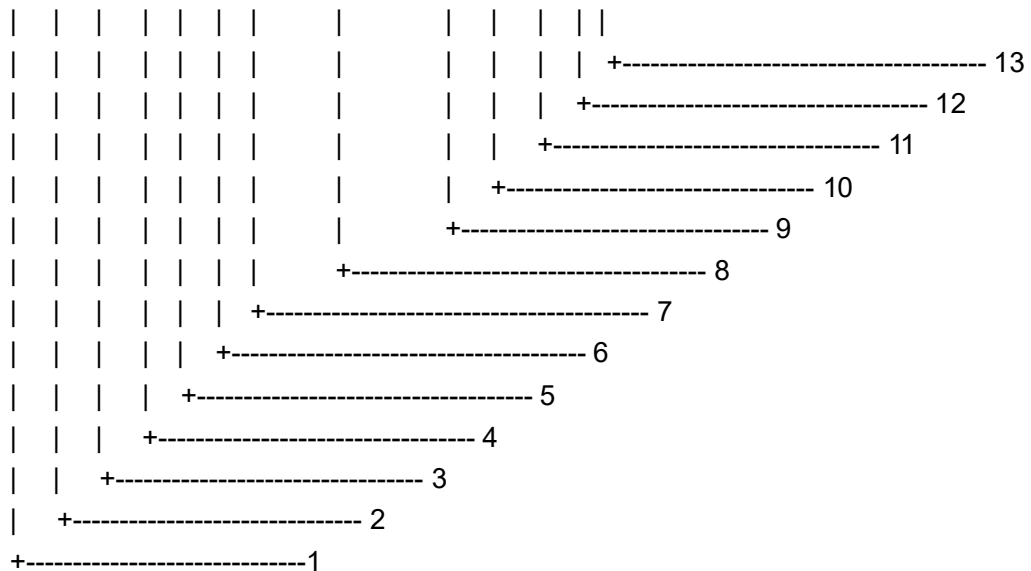
1. UTC of position
2. Latitude, N/S
3. Longitude, E/W
4. GPS quality indicator
5. Number of satellite in use, 00-12, may be different from the number in view
6. Horizontal dilution of precision
7. Antenna altitude above/below
8. Unit of Antenna altitude, m
9. Geoidal separation



7. Roll peak hold value, starboard side, degrees
8. Peak hold value reset time
9. Peak hold value reset day, 01 to 31
10. Peak hold value reset month, 01 to 12

**IEC 61162-2024 Ed6:**

\$--HRM,x.x,x.x,x.x,x.x,A,x.x,x.x,hhmmss.ss,xx,xx,xxxx,x,x\*hh<CR><LF >



1. Actual heel angle, degrees
2. Roll period, seconds
3. Roll amplitude, port side, degrees
4. Roll amplitude, starboard side, degrees
5. Status
6. Roll peak hold value, port side, degrees
7. Roll peak hold value, starboard side, degrees
8. Peak hold value reset time
9. Peak hold value reset day, 01 to 31
10. Peak hold value reset month, 01 to 12
11. Peak hold value reset year
12. Heel angle alert threshold value
13. Sentence status flag

NOTE: When sentence status flag is "C", you can set heel angle alert threshold and reset peak hold by HRM sentence. You can also set them together.

Reset peak hold	Peak hold reset time=0(time, day, month, year), others = null	\$RPHRM,,,,,0,0,0,0,0,0,C*3A
Set heel angle alert threshold	Heel angle alert threshold value = n (n = 0~45° ), others = null	\$RPHRM,,,,,,,,,30,C*39

## HBT – Heartbeat supervision sentence

\$--HBT,x.x,A,x\*hh<CR><LF>

```

| | |
| | +----- 3
| +----- 2
+----- 1
    
```

1. Configured repeat interval
2. Equipment status
3. Sequential sentence identifier

## POS – Device position and ship dimensions report or configuration command

\$- - POS,cc,xx,a,x.x,x.x,x.x,a,x.x,x.x,a\*hh<CR><LF>

```

| | | | | | | | | |
| | | | | | | | | +----- 10
| | | | | | | | +----- 9
| | | | | | | +----- 8
| | | | | | +----- 7
| | | | | +----- 6
| | | | +----- 5
| | | +----- 4
| | +----- 3
| +----- 2
+----- 1
    
```

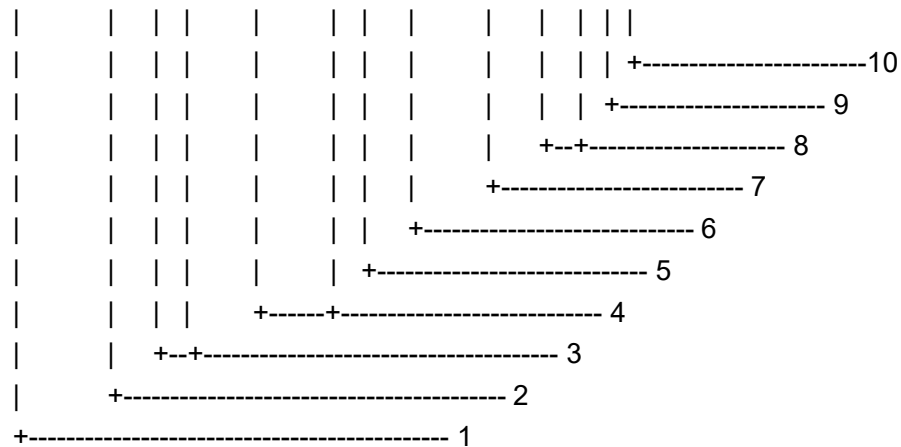
1. Equipment identification
2. Equipment number 00 to 99
3. Position validity flag
4. Position X-coordinate (m)
5. Position Y-coordinate (m)
6. Position Z-coordinate (m)
7. Ship's width/length Valid/Invalid
8. Ship's width (m)
9. Ship's length (m)
10. Sentence status flag

**IEC 61162-2016 Ed5**: Output once every 3 seconds

**IEC 61162-2024 Ed6**: Output once every 30 seconds

## RMC- Recommended minimum specific GNSS data

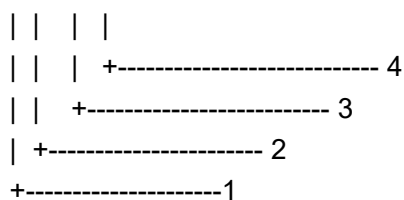
\$--RMC,hhmmss.ss,A,llll.ll,a,yyyyy.yyy,a,x.x,x.x,xxxxxx,x.x,a,a\*hh<CR><LF>



1. UTC of position fix
2. Status: A=data valid, V=navigation receiver warning
3. Latitude, N/S
4. Longitude, E/W
5. Speed over ground, knots
6. Course over ground, degrees true
7. Date: dd/mm/yy
8. Magnetic variation, degrees E/W
9. Mode indicator
10. Navigational status

## TXT – Text transmission

\$--TXT,xx,xx,xx,c--c\*hh<CR><LF>



1. Total number of sentences, 01 to 99
2. Sentence number, 01 to 99
3. Text identifier
4. Text message

Identifier	Message	Output conditions
01	EI RollThresholdAngle 25 deg	Startup
01	EI SetRollThresholdAngle 25 deg	Threshold setting
01	EI RPHVReset 2022 08 18 23 06 33	Roll Peak Hold value reset
01	EI ChangeToNormalState	Heel Angle Exceeded alert recovery

## XDR – Transducer measurements

```

$--XDR,a,x.x,a,c--c,.....a,x.x,a,c--c*<CR><LF>
  | | | | | | | |
  | | | | | | +-----+----- 6
  | | | | +-----+----- 5
  | | | +----- 4
  | | +----- 3
  | +----- 2
  +----- 1
    
```

1. Transducer type, transducer No. 1
2. Measurement data, transducer No. 1
3. Units of measure, transducer No. 1
4. ID, transducer No. 1
5. Data, variable number of transducers
6. Transducer "n"

<u>Type</u>	<u>Data</u>	<u>Unit</u>	<u>ID</u>
'A'	Value	'D'	"Roll#X"
'A'	Value	'D'	"Pitch#X"

## ZDA - Time and date

```

$--ZDA,hhmmss.ss,xx,xx,xxxx,xx,xx*hh<CR><LF>
  | | | | | |
  | | | | | +----- 6
  | | | | +----- 5
  | | | +----- 4
  | | +----- 3
  | +----- 2
  +----- 1
    
```

1. UTC
2. Day, 01 to 31 (UTC)
3. Month, 01 to 12 (UTC)
4. Year (UTC)
5. Local zone hours, 00h to  $\pm 14$ h
6. Local zone minutes, 00 to +59

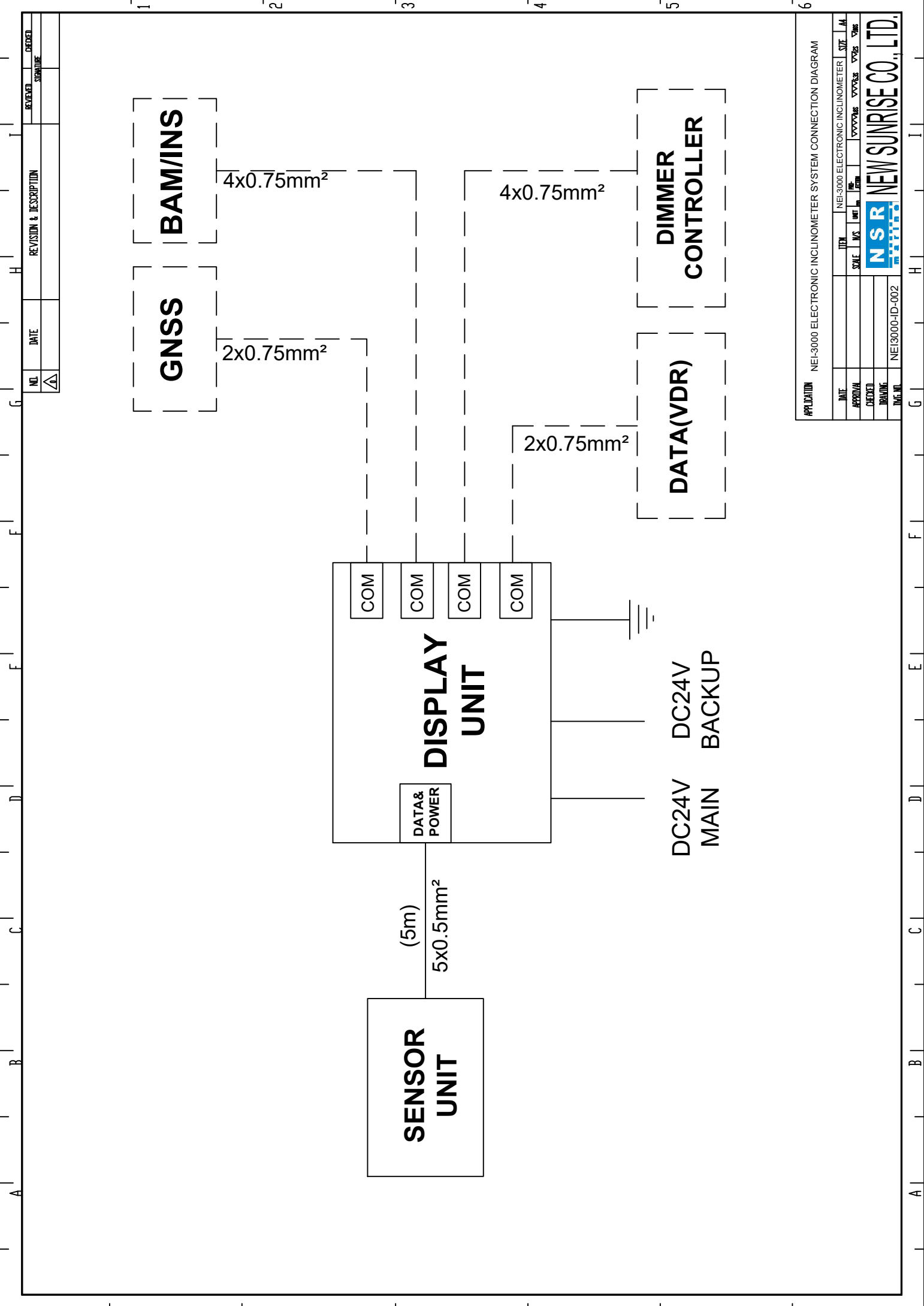
## APPENDIX E ABBREVIATIONS

Abbreviation	Term	Abbreviation	Term
ACK	Acknowledge	NMEA	National Marine Electronics Association
BAM	Bridge Alert Management	PORT	Port
E	East	PWR	Power
EPFS	Electronic Position Fixing System	RESET	Reset
GNSS	Global Navigation Satellite System	S	South
GPS	Global Positioning System	STBD	Starboard
MENU	Menu	UTC	Coordinated Universal Time/Universal Time, Coordinated
N	North	W	West

## APPENDIX F INSTALLATION DRAWINGS

Drawing No.	Description
NEI3000-ID-001	NEI-3000 ELECTRONIC INCLINOMETER SYSTEM DIAGRAM
NEI3000-ID-002	NEI-3000 ELECTRONIC INCLINOMETER SYSTEM CONNECTION DIAGRAM
NEI3000-ID-003	NEI-3000 INTERFACE DEFINITION DIAGRAM
NEI3000-ID-004	NEI-3000 DISPLAY UNIT SIZE DRAWING
NEI3000-ID-005	NEI-3000 DISPLAY UNIT MOUNTING DRAWING (TABLE TYPE)
NEI3000-ID-006	NEI-3000 DISPLAY UNIT MOUNTING DRAWING (FLUSH TYPE)
NEI3000-ID-007	NEI-3000 SENSOR UNIT SIZE DRAWING
NEI3000-ID-008	NEI-3000 SENSOR UNIT MOUNTING DRAWING
NEI3000-ID-009	NDC-100 DIMMER CONTROLLER SIZE DRAWING



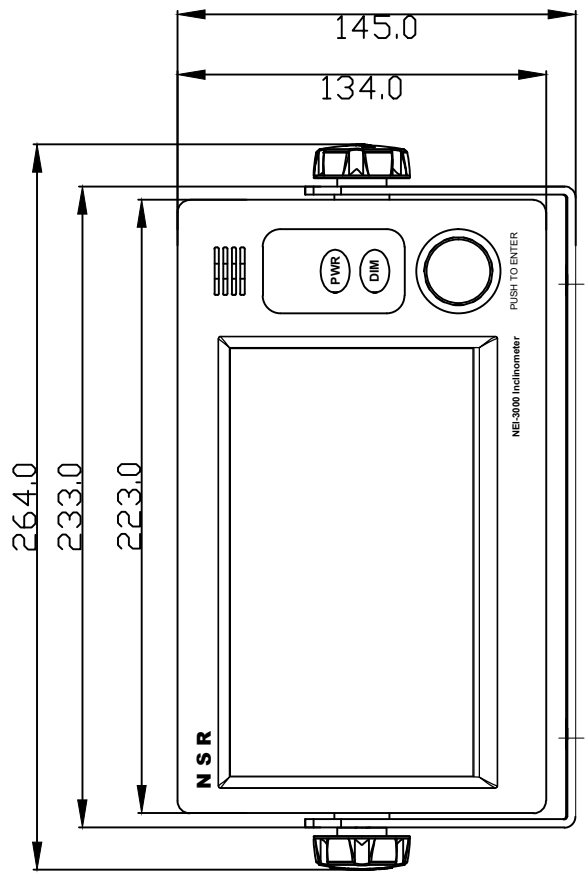


NO.	DATE	REVISION & DESCRIPTION	REVIEWED	CHECKED
△				
			SIGNATURE	

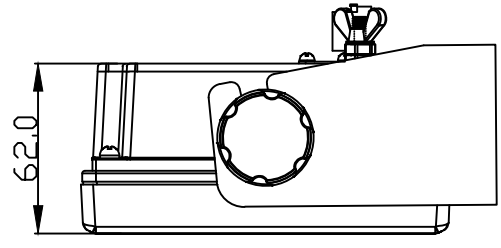
APPLICATION: NEI-3000 ELECTRONIC INCLINOMETER SYSTEM CONNECTION DIAGRAM									
DATE	ITEM	NEI-3000 ELECTRONIC INCLINOMETER			SIZE	MM			
APPROVAL	SCALE	MM	MM	MM	MM	MM			
CHECKED									
TRAINING									
DATE									
N S R NEW SUNRISE CO., LTD.									
NEI3000-ID-002									



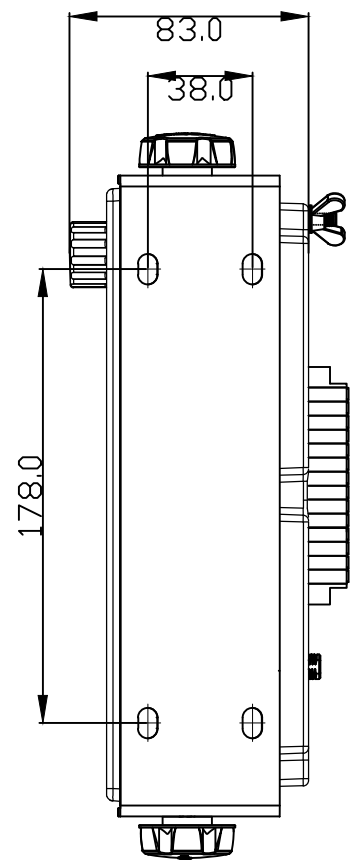
NO.	DATE	REVISION & DESCRIPTION	REVISION	CHECKED
△				SIGNATURE



FRONT VIEW



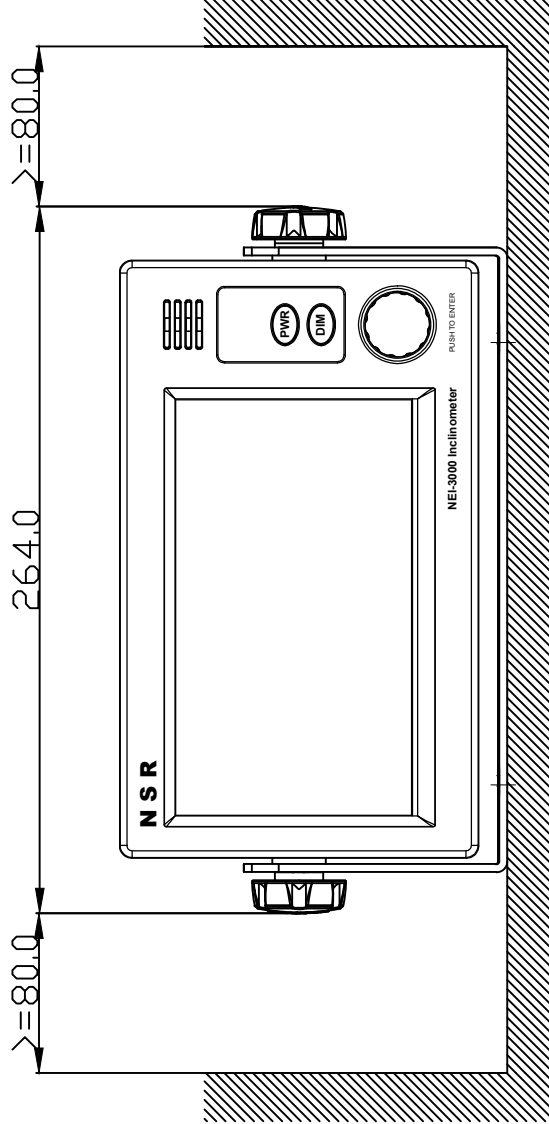
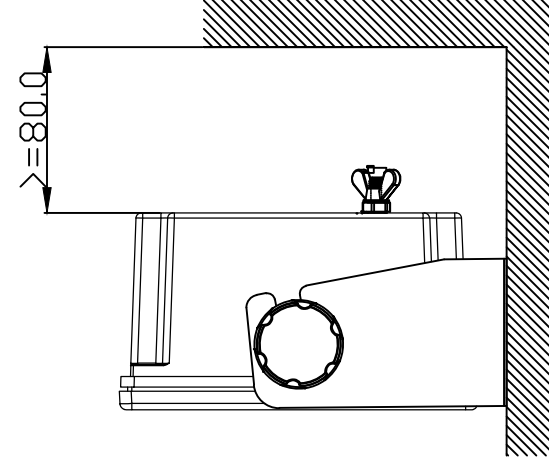
SIDE VIEW



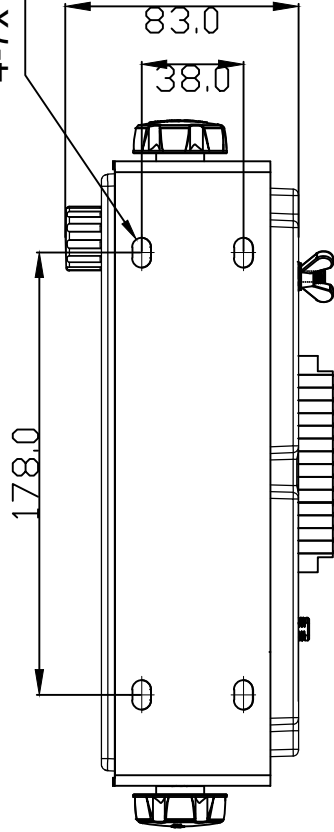
BOTTOM VIEW

APPLICATION		NEI-3000 DISPLAY UNIT SIZE DRAWING									
DATE	ITEM	NEI-3000 ELECTRONIC INCLINOMETER									
APPROVAL	SCALE	1:1	1:2	1:3	1:4	1:5	1:6	1:8	1:10	1:15	1:20
CHECKED	DRAWING										
DATE	ITEM	NEI3000-ID-004									

NO.	DATE	REVISION & DESCRIPTION	REVIEWED	CHECKED
				SIGNATURE



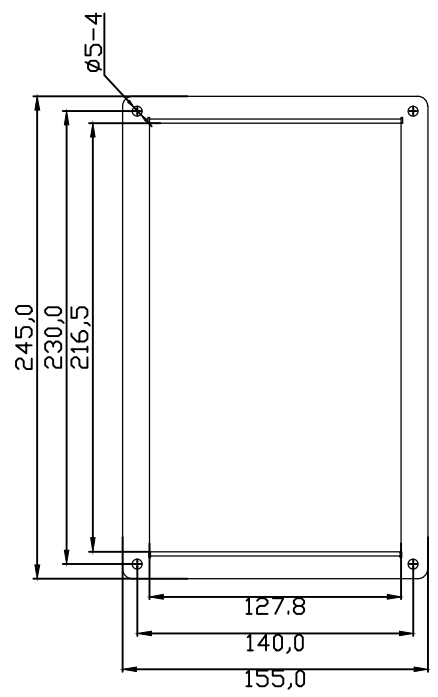
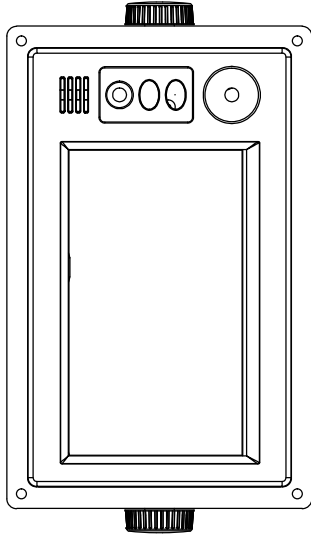
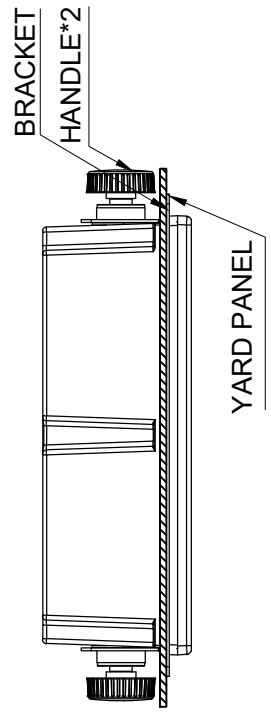
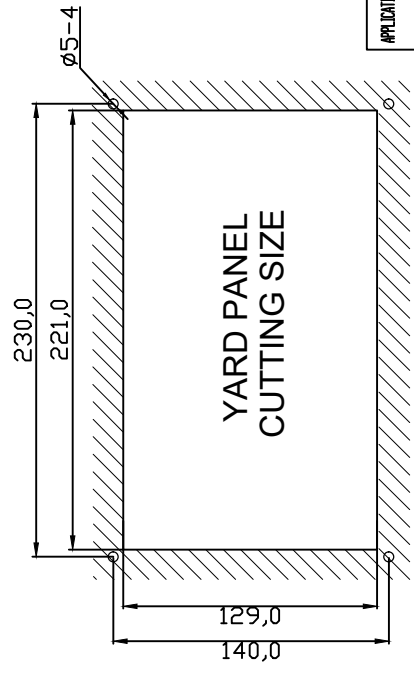
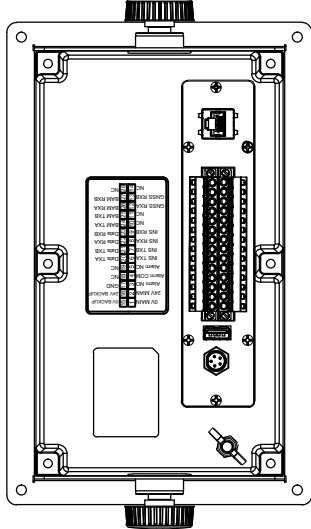
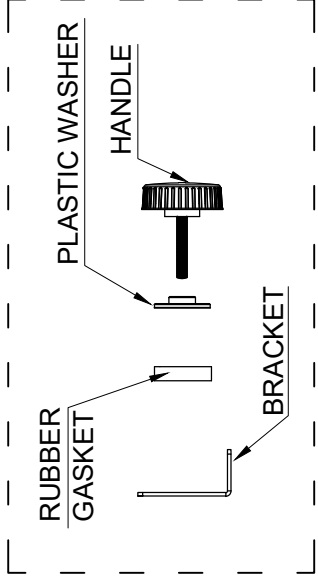
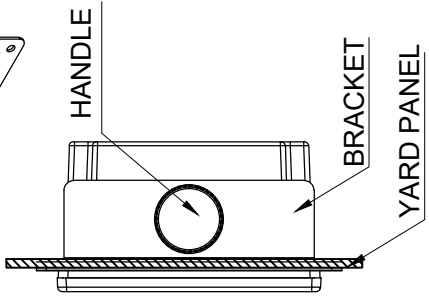
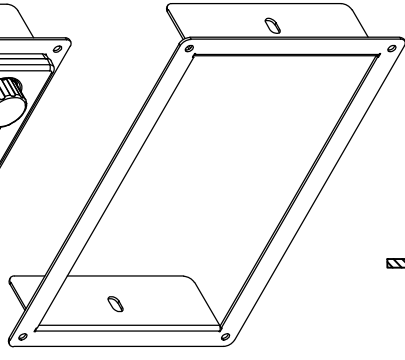
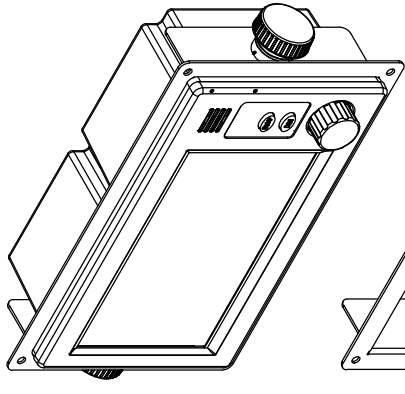
4-7X11 SLOT, FITTING HOLE



- NOTE: TABLE TYPE**
1. USE SELF-TAPPING SCREWS M5X20 FOR FIXING THE UNIT.
  2. 80MM IS MINIMUM SPACE FOR OPERATION AND CABLING.

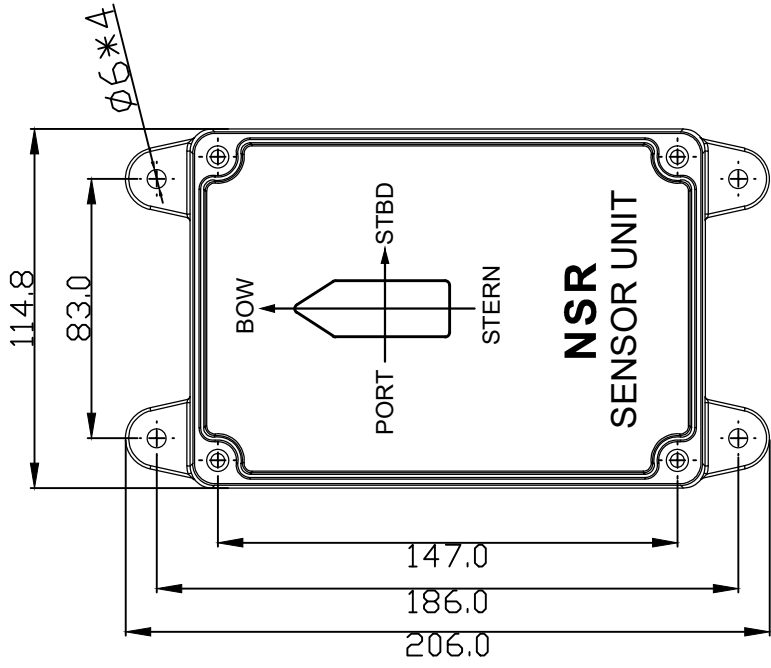
APPLICATION		NEI-3000 DISPLAY UNIT MOUNTING DRAWING (TABLE TYPE)									
DATE	SCALE	ITEM	NO.	REV.	DATE	NO.	REV.	DATE	NO.	REV.	DATE
APPROVAL	CHECKED	DRAWING	DATE	NEI-3000-ELECTRONIC INCLINOMETER							
				NEW SUNRISE CO., LTD.							
			NEI3000-ID-005								

NO.	DATE	REVISION & DESCRIPTION	CHECKED

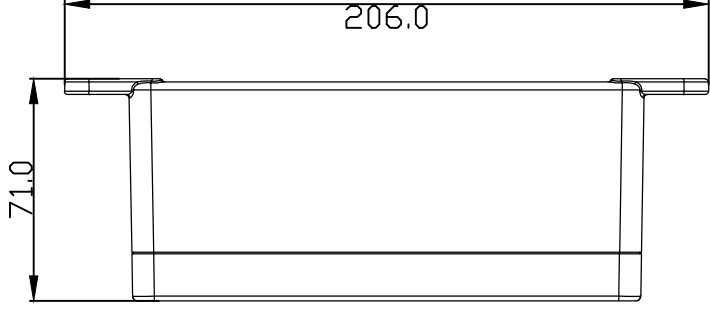


APPLICATION		NEI-3000 DISPLAY UNIT MOUNTING DRAWING (FLUSH TYPE)			
DATE	ITEM	SCALE	UNIT	SIZE	MM
APPROVAL	SCALE	MM	UNIT	SIZE	MM
CHECKED	DATE	DATE	DATE	DATE	DATE
DRAWING	DATE	DATE	DATE	DATE	DATE
DATE	DATE	DATE	DATE	DATE	DATE
NEI5000-ID-006					

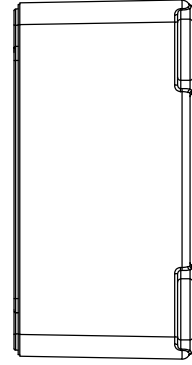
MOUNTING BRACKET SIZE



FRONT VIEW



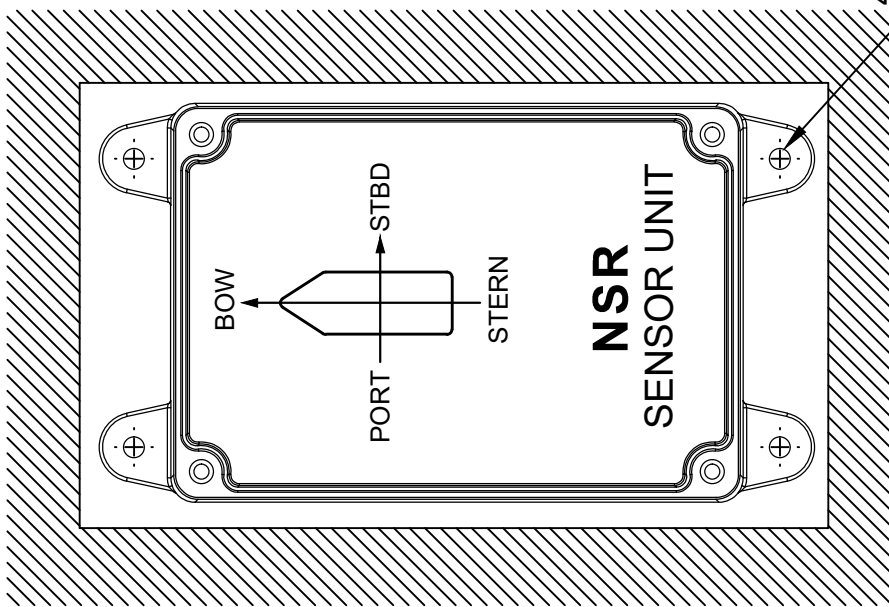
SIDE VIEW



BOTTOM VIEW

NO.	DATE	REVISION & DESCRIPTION	REVISION	CHECKED
△				SIGNATURE

APPLICATION		NEI-3000 SENSOR UNIT SIZE DRAWING			
DATE	ITEM	NEI-3000 ELECTRONIC INCLINOMETER			
APPROVAL	SCALE	1:1	1:2	1:3	1:4
CHECKED	DATE	1/1/00	1/1/00	1/1/00	1/1/00
DRAWING	NO.	000000	000000	000000	000000
DWG. NO.	NEI3000-ID-007				



**NOTE: Horizontal installation**

1. During installation, keep the mounting surface of the sensor parallel to the measured surface.
2. Reduce the impact of dynamics and acceleration on the sensor.
3. A direction indicator sticker is marked on the front, which can be referred to during installation.

NO.	DATE	REVISION & DESCRIPTION	REVISION	CHECKED
△				SIGNATURE

APPLICATION		NEI-3000 SENSOR UNIT MOUNTING DRAWING			
DATE	ITEM	NEI-3000 ELECTRONIC INCLINOMETER		SIZE	A4
APPROVAL	SCALE	1:1	UNIT	mm	
CHECKED	DATE				
DRAWING					
INC. NO.					NEI3000-ID-008



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[info@nsrmarine.com](mailto:info@nsrmarine.com)

February, 2026